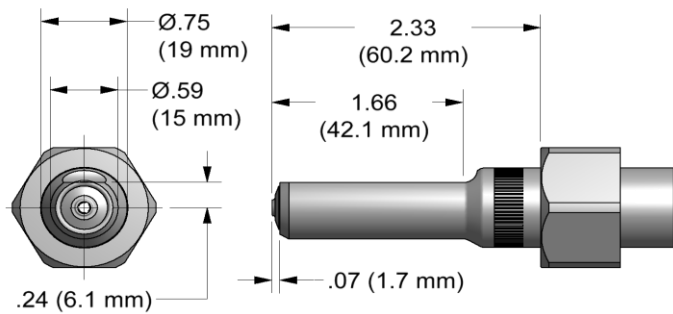
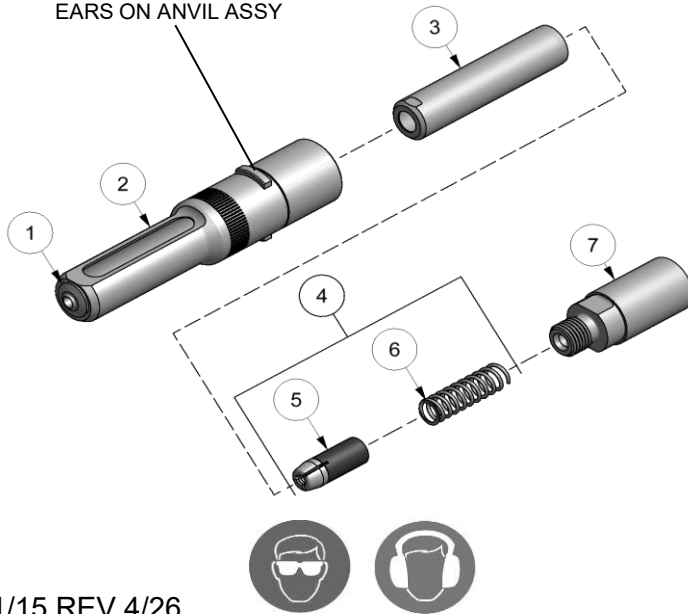


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and adapter (7) to 80 - 100 IN- LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (5) and spring (6) into rear of collet (3).
 - Thread collet (3) to adapter (7) using flats provided.
 - Thread assembled collet (3) and adapter (7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

*Nose assembly recommended for aluminum fasteners only.

**Anvil assembly includes 35208 retainer.

1/15 REV 4/26

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Type:		Fasteners:	Recommended Tool: GB751
Non Self-Releasing *5/32" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER *ALUMINUM ONLY	Alternate Tools: GB752, GB722 & GB2480(A)
Ref. No.	Qty.	Description	*SMLS05-352B-25
1	1	Anvil-Driving	15596
2	1	**Anvil & Holder Assembly	10597
3	1	Collet	20502
4	1	Jaw Assembly (Inc. 5 & 6)	30529-A2
5	1	Jaw Assembly	30529-CS
6	1	Spring	50517
7	1	Extension-Collet	70501

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.