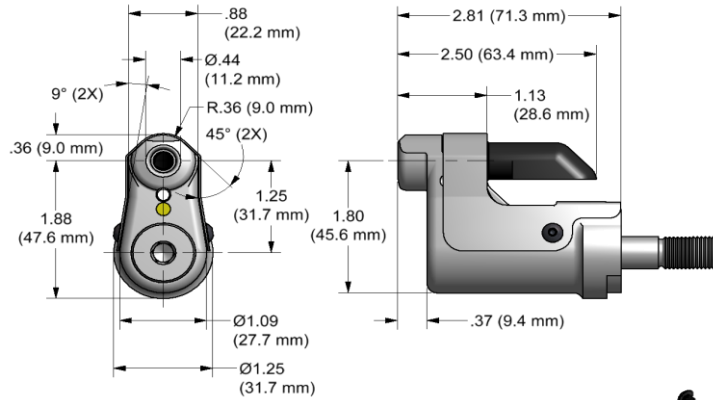
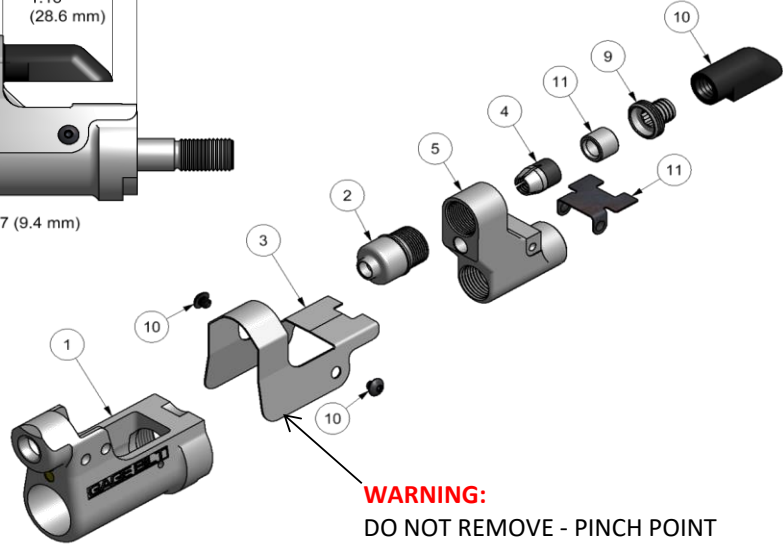
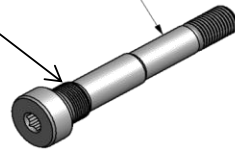


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.

Left hand thread



**WARNING:**  
DO NOT REMOVE - PINCH POINT

## NOTES:

1. In wet applications where sealant is used: 30862 jaw assy, 46003 follower, 405717 spring & 60628 locator may be ordered for easier cleaning of sealant from jaws.
2. Nose assembly shipped with 60447 stop.
3. Yellow designates nose assemblies for lightweight GP® fasteners.

## ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



\*Use Adapter No. 751206-1 & 731158 stroke limiter.  
Optional use 731206 (No stroke limiter needed).

\*\*Use Adapter No. 353206-1 & 745160 stroke limiter.

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**GAGE BILT**  
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| Type:                        |      | Fasteners:                                | Recommended Tool:                                              |
|------------------------------|------|-------------------------------------------|----------------------------------------------------------------|
| Non Self-Releasing<br>1/4" Ø |      | LGP® Lockbolt<br>ASNA2391-4<br>ASNA2392-4 | GB206-500(A)                                                   |
|                              |      |                                           | Alternate Tools:<br>*GB731, GB731OS/206,<br>**GB745 & GB110AOS |
| Ref. No.                     | Qty. | Description                               | LGP08-30OSSG                                                   |
| 1                            | 1    | Anvil                                     | 18036                                                          |
| 2                            | 1    | Collet Cartridge                          | 28852                                                          |
| 3                            | 1    | Guard                                     | 60442                                                          |
| 4                            | 1    | Super Grip Jaw Assembly                   | 30862-S9                                                       |
| 5                            | 1    | Collet Housing                            | 20742                                                          |
| 6                            | 1    | Barbed Retainer                           | 70580                                                          |
| 7                            | 1    | Deflector                                 | 61107                                                          |
| 8                            | 1    | Backguard                                 | 60519                                                          |
| 9                            | 1    | Drawbar                                   | 71151                                                          |
| 10                           | 2    | Button Head Cap Screw                     | 408511                                                         |
| 11                           | 1    | Spacer                                    | 60855                                                          |