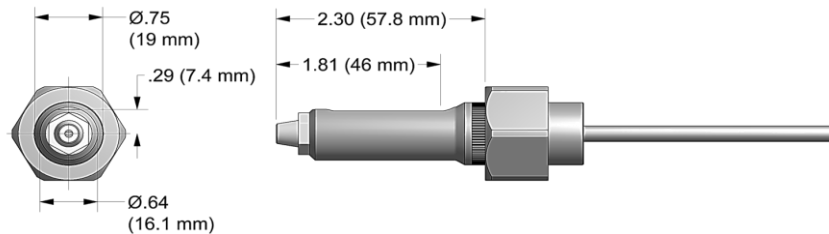


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. Tighten collet (3) and extension-collet (7) to 80-100 IN-LBS. (.36 - .44 Kn) torque.

C. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Insert jaw assy (4) into rear of collet (3). Place spring (6) around follower (5) and place against back of jaw set (4) in collet (3).

2. Slide pintail tube assy (8) thru piston i.d. on tool. Align pintail tube assy (8) and insert into back of collet-extension (7).

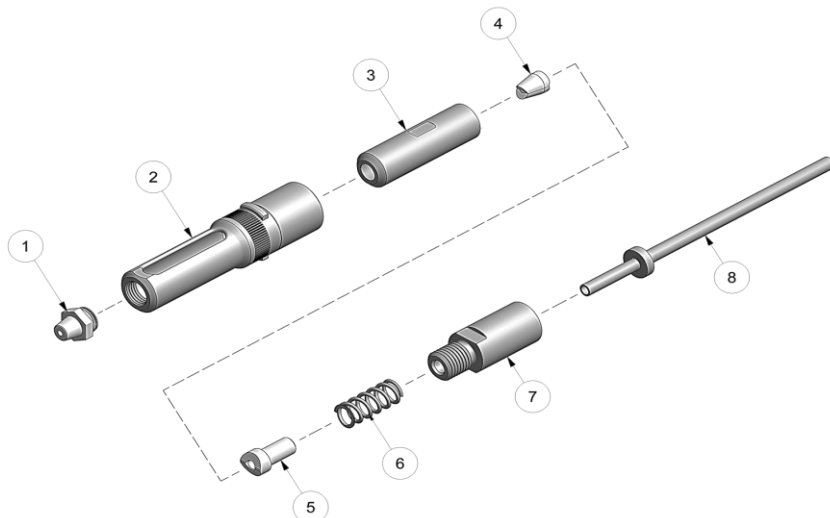
3. Thread assembled collet (3) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.

4. Slide anvil holder assembly (2) over collet (3).

5. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool. (Note: Retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



5/12 REV 10/25

*Anvil Assembly consists of #1 and 35210 retainer.

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Type:		Fastener:	Recommended Tool:
Self-Releasing 3/32" Ø		NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	GB751
			Alternate Tools: GB722 & GB2480(A)
Ref. No.	Qty.	Anvil Holder	3NP-751-23
1	1	Nose Tip	10231
2	1	Anvil Holder	17796-2
3	1	Collet	20421
4	1	Jaw Set	30617
5	1	Follower	40442
6	1	Spring	50612
7	1	Extension-Collet	70550-1
8	1	Pintail Tube Assembly	40443