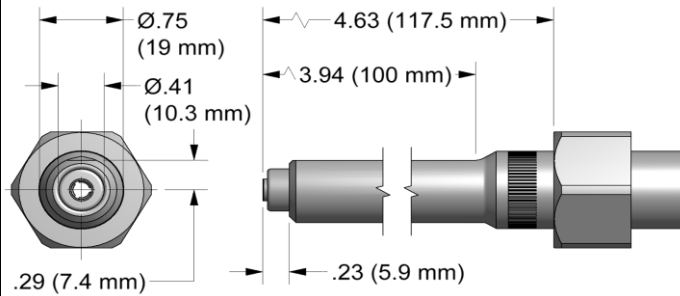


NOSE ASSEMBLY DATA SHEET



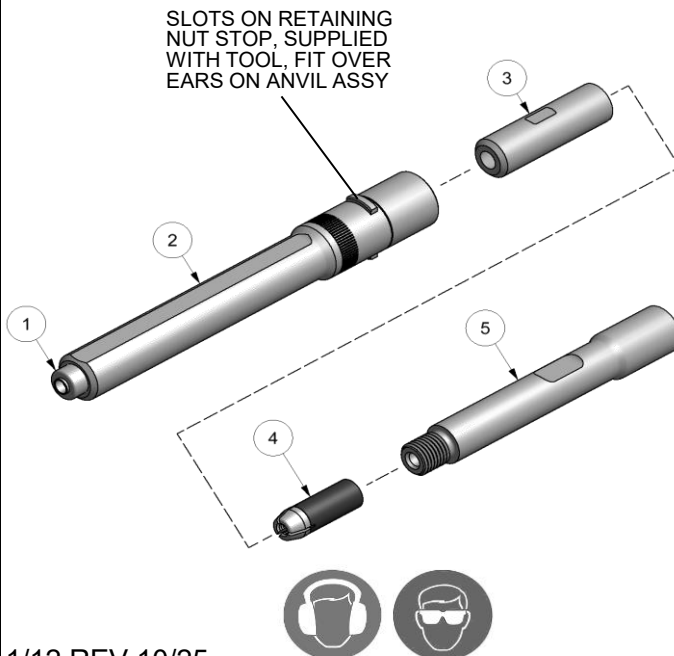
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using flats provided.
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



1/12 REV 10/25

*Anvil & holder assembly includes 35208 retainer

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 17/64" ø		ASP® ASP 2, ASP PF, ASP 2 F, ASP 2 LC, ASP 4 FF, ASP FF, ASP F, ASP-LC and MAF	GB722
			Alternate Tools: GB752, GB713 & GB2480(A)
Ref. No.	Qty.	Description	ASP08-752B-45
1	1	Cap assy	10143
2	1	Anvil & Holder Assembly (Incl. #1)	17772
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30864-S2
5	1	Extension-Collet	70551-1

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