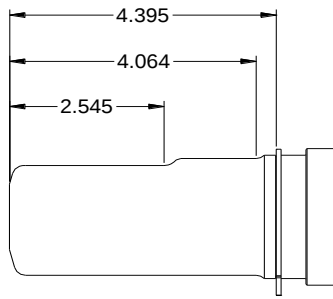
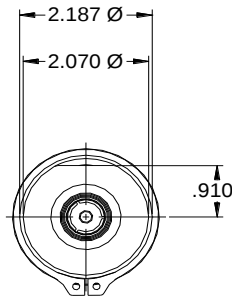
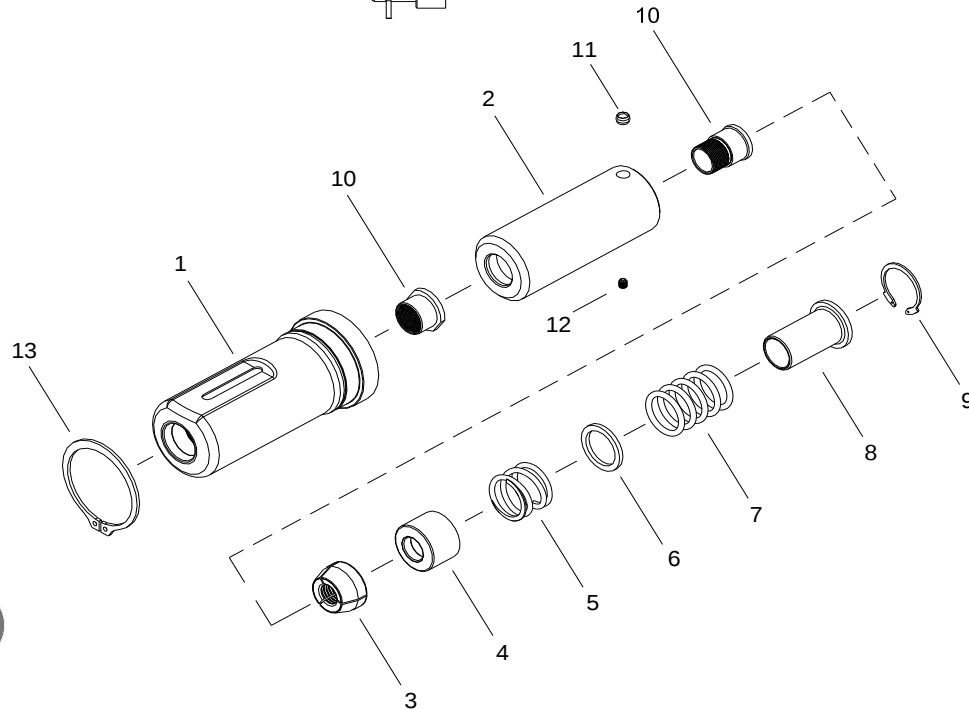


NOSE ASSEMBLY DATA SHEET



1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Collet onto Piston until top of collet flat lines up with Adapter face of tool.
4. If Collet Lock (11) is not in Piston groove, continue to turn 1/4 turn, or less until lock engages groove.
5. Tighten Set Screw (12) on (new noses).
6. Slide Anvil (1) over assembled Collet. Install Split Ring, Sleeve (furnished with tool) and Retaining Ring (13).



Rev. 4/14

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

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Type:		Fastener:	Recommended Tool:
Self-Releasing 5/8" Ø		MAGNA-GRIP®	GB585
			Alternate Tools: Model 585 or Model 586
Ref. No.	Qty.	Description	MG20-585A-41
1	1	Anvil Assembly	12002
2	1	Collet Assembly (Inc. 10,11 & 12)	22050
3	1	Jaw Set	32001
4	1	Follower	42003
5	1	Spring	52010
6	1	Spacer	55020
7	5	O'Ring	400846
8	1	Sleeve	62006
9	1	Retaining Ring	402263
10	1	Release & Ejector Kit	82050
11	1	Collet Lock	54502
12	1	Socket Set Screw	A-280
13	1	Retaining Ring	401027
14	1	Collet Assembly (Inc. 2 thru 12)	92050