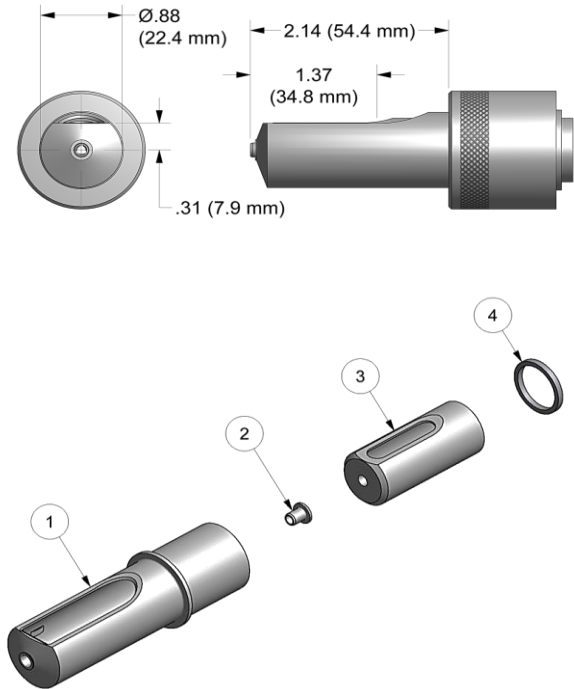


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (6) and extension-collet (8) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-7 to attach to tool.
- Insert super grip jaw assy (7) into rear of collet (6).
 - Thread collet (6) to extension-collet (8) using hex key in front of collet-extension (8) and flats provided on collet (6).
 - Thread assembled collet (6) and extension-collet (8) onto piston of tool using flats provided and hex in rear of piston.
 - Slide spacer (5) over assembled collet (6) & extension-collet (8). Then slide spacer (4) over same assembly flush against spacer (5).
 - Insert anvil-inner (2) into i.d. of anvil-outer (1). (Note direction in exploded view). Then slide bushing-thrust (3) into anvil-outer (1) until face of bushing thrust (3) is flush against rear of anvil-inner (2).
 - Slide anvil-outer (1) over assembled collet (6) and extension-collet (8) and spacers on tool.
 - Slide retaining nut over anvil-outer (1) and tighten nose assembly to tool.

DISASSEMBLY:

Reverse assembly instructions.

Rev. 3/26



*MLS08-200B-20 FOR ALUMINUM ONLY

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Type:		MLS100			Recommended Tool: 200RB	
Non Self-Releasing 1/8" 5/32", 3/16" & 1/4" Ø						
Ref. No.	Qty.	Description	MLS04- 200B-20	MLS05- 200B-20	MLS06- 200B-20	*MLS08- 200B-20
1	1	Anvil-Outer	10409	10502	10606	10807
2	1	Anvil-Inner	19402	19502	19602	19801
3	1	Bushing-Thrust	29504	29504	29504	29802
4	1	Spacer	60842	60842	60842	60842
5	1	Spacer	55601	55601	55601	55601
6	1	Collet	20725	20725	20725	20725
7	1	Super Grip Jaw Assembly	30425-S5	30545-S7	30656-S7	30864-S10
8	1	Extension-Collet	70470	70470	70470	70470-1

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.