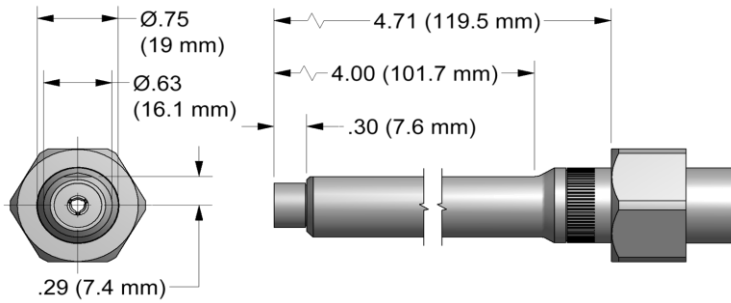


NOSE ASSEMBLY DATA SHEET



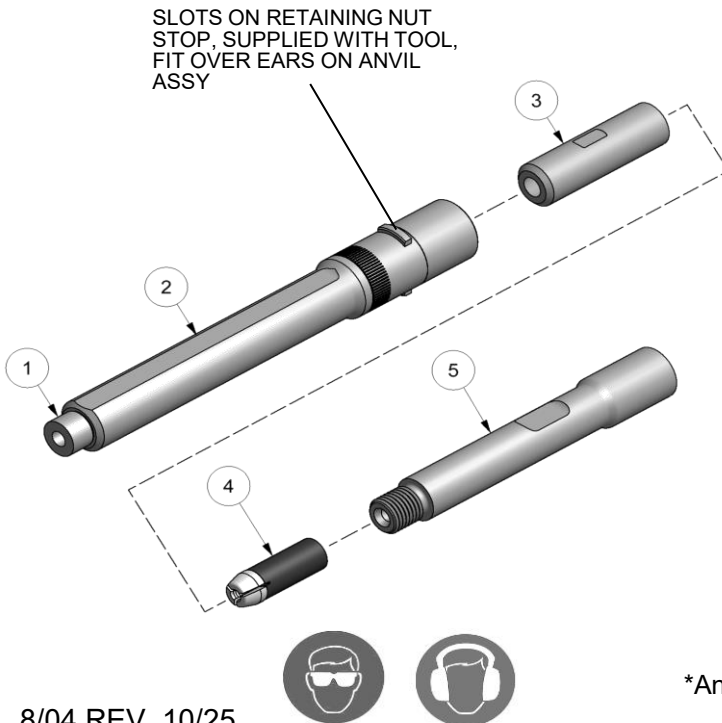
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using hex key in front of collet-extension (5) and flats provided on collet (3).
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over assembled collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



8/04 REV. 10/25

*Anvil Assembly consists of #1 and 35208 retainer.

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Type:		Fasteners:	Recommended Tool: GB751
Non Self-Releasing 10-32" Ø		GROUND STUD, M83454 & BACS53B	Alternate Tools: GB752, GB730, GB731 & GB722
Ref. No.	Qty.	Description	GS10-752B-45
1	1	Anvil-Driving	11080
2	1	Anvil & Holder Assembly (Inc#1)	13335
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30656-S
5	1	Extension-Collet	70551

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