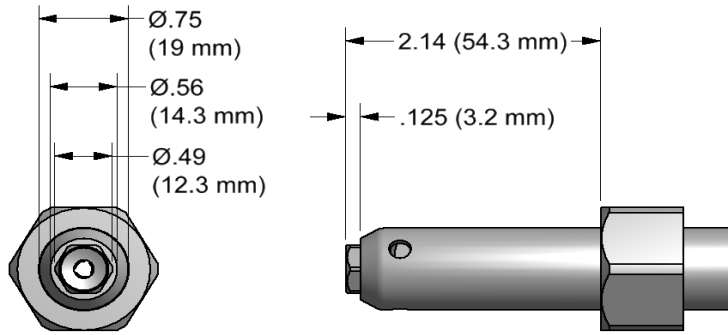


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

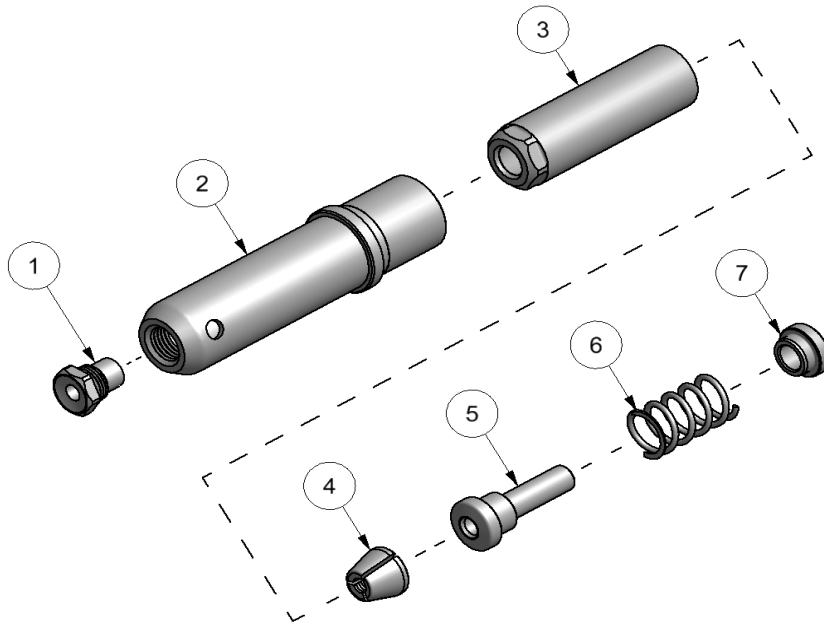
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 4-7 to attach to tool.

1. Place cap (7) on a flat work surface small side up.
2. Place spring (6) on top of cap (7).
3. Slide follower (5) thru spring (6) and cap (7). Place jaw assy (4) on top of follower (5).
4. Apply Vibra-TITE® part no. 405124 to threads on collet (3).
5. Slide collet (3) over assembled parts and thread to piston of tool snug with 9/16" wrench on flats of collet (3) and hex key into rear of piston of tool.
6. Slide anvil & holder assy (2) over assembled parts attached to piston on tool.
7. Slide retaining nut from tool onto anvil & holder assy (2) and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.



7/22 REV 8/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:	Recommended Tool: GB2480L
Self-Releasing 1/4" Ø		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets	
Ref. No.	Qty.	Description	MGL08-752A-21L
1	1	Nose Tip	10205
2	1	Anvil Holder Assembly	10942-7
3	1	Collet	20845
4	1	Jaw Set	36801
5	1	Follower	40811
6	1	Spring	50421
7	1	Cap	40810

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAGNA-LOK® & MAGNA-BULB® ARE A REGISTERED TRADEMARKS OF HOWMET AEROSPACE. HEMLOK® IS A REGISTERED TRADEMARK OF AVDEL UK LIMITED.