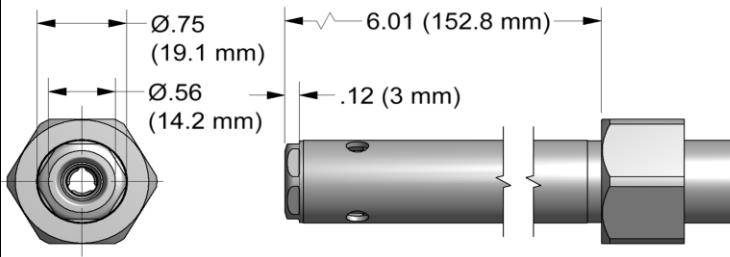


NOSE ASSEMBLY DATA SHEET



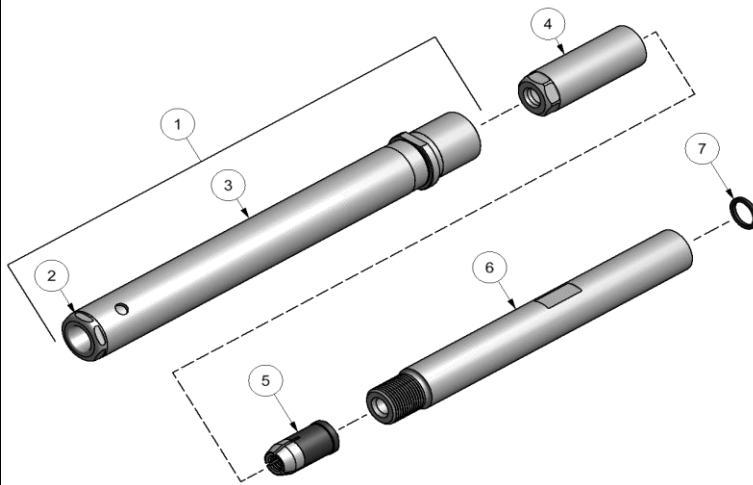
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (4) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (5) into rear of collet (4).
 - Thread collet (4) to extension-collet (6) using flats provided.
 - Insert o'ring (7) into rear of extension-collet (6) then thread assembled collet (4) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (1) over collet (4).
 - Slide retaining nut over ears on anvil and tighten nose assembly to tool. (Note: retaining nut stop not used with this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



5/07 REV. 4/25



GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB722	
Non Self-Releasing 3/16 & 1/4 Ø		Commercial Lockbolt C6L®, Avdelok®		Alternate Tools: GB731 & GB2480(A)	
Ref. No.	Qty.	Description		LB06- 722-60	LB08- 722-60
1	1	Anvil & Holder Assembly		16005	18876
2	1	Anvil		16003	18874
3	1	Holder		12241-3	12241-4
4	1	Collet		20636	20841
5	1	Super-Grip Jaw Assembly		30653-CS	30861-CS
6	1	Extension-Collet		70822	70822
7	1	O'Ring		400778	400778

C6L® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE. AVDELOK® IS A REGISTERED TRADEMARK OF AVDEL UK LIMITED. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.