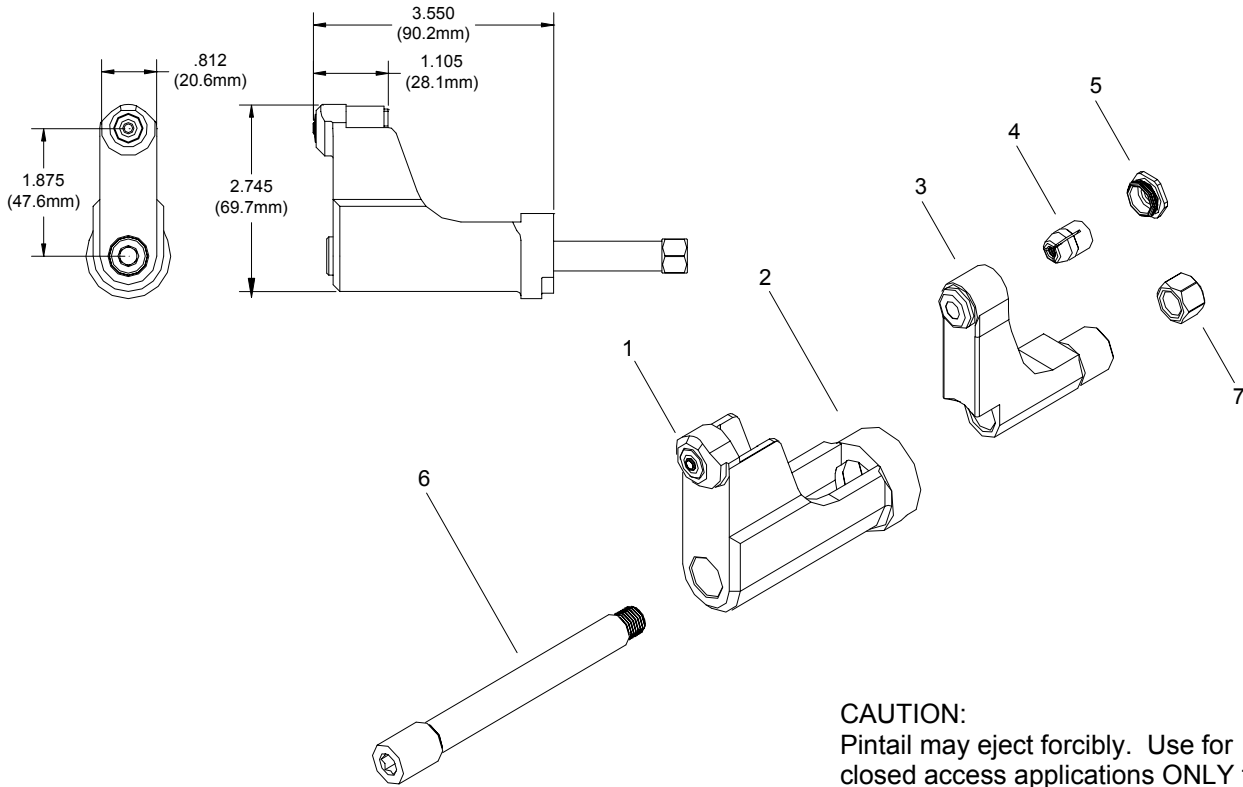


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. Use for closed access applications ONLY to prevent SEVERE PERSONAL INJURY!

ASSEMBLY INSTRUCTIONS:

On front of GBP204 installation tool remove screw and stop. With collet placed in housing, install on tool. Slide draw bar thru housing and collet. Using an allen wrench, tighten nut on the end of the draw bar (apply vibra-tite part no. 405124 to threads on draw bar). Replace screw and stop on tool.

11/01

Covered Under Patent No. 5,371,933

* Use Adapter No. 352206.

** Use Adapter No. 353206 with 745152 stroke limiter

*** Use Adapter No. 352206 with 713152 stroke limiter

GAGE BILT

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Type:		Fastener:		Recommended Tool:	
Non Self-Releasing 1/8, 5/32 & 3/16 Ø		MBC NAS 1719 NAS 1720 NAS 1721		GBP204 Alternate Tools *GBP752B, **GBP745B & ***GBP713	
Ref. No.	Qty.	Description	MBC04-204B-37OS	MBC05-204B-37OS	MBC06-204B-37OS
1	1	Anvil Insert	10259	10260	10261
2	1	Anvil Assembly	19985	19986	19987
2a		(Includes #1)			
3	1	Collet	20715	20715	20715
4	1	Maxi-Jaw Assy.	30425-S1	30545-S1	30656-S1
5	1	Cap	70647	70647	70647
6	1	Draw Bar	71116	71116	71116
7	1	Nut	71114	71114	71114