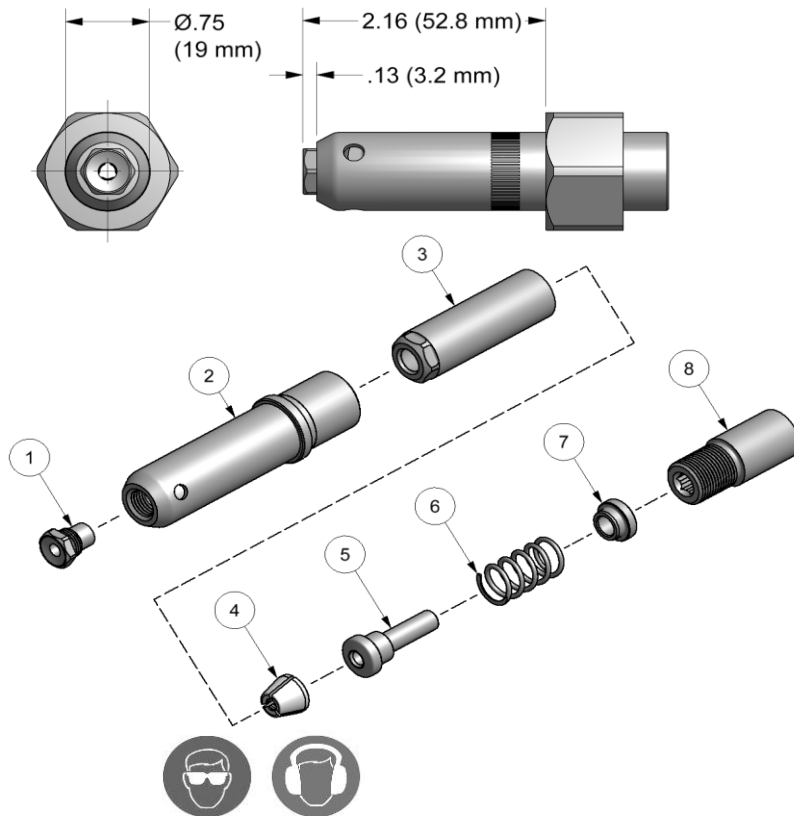


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (8) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 5-7 to attach to tool.
- Place extension-collet (8) on a flat work surface hex side up.
 - Place cap (7) on extension-collet (8). Note direction from exploded view.
 - Place spring (6) on top of cap (7). Insert follower (5) thru spring (6) and into cap (7) and extension-collet (8). Place jaw set (4) on top of follower (5).
 - Slide collet (3) over assembled parts and thread collet (3) to extension-collet (8). Snug tighten assembled parts using 9/16" wrench on collet (3) and 1/4" hex key in rear on extension-collet (8).
 - Thread assembled collet (3) and extension-collet (8) onto piston assy on tool and snug with 9/16" wrench on collet (3) and hex key into rear of piston of tool.
 - Slide anvil holder assy (2) over assembled collet (3) and extension-collet (8).
 - Slide retaining nut from tool (retaining nut stop not used in this nose assembly) over anvil holder assy (2) and tighten.

DISASSEMBLY:

Reverse assembly instructions.

Fastener:	Dia.	Nose Assembly	Nose Tip		Jaw Set
			Protruding Head	Countersunk Head	
Multi-Grip Protruding Head	3/16"	MGL06-752A-21	10248	----	30628
	1/4"	MGL08-752A-21	10205	----	36801
Multi-Grip Countersunk Head	3/16"	MGLC06-752A-21	----	10248-4	30628
	1/4"	MGLC08-752A-21	----	10211-1	36801
Monobolt®	3/16"	MB06-752A-21	10210	10210	30628
	1/4"	MB08-752A-21	10213	10213	36801
Millimeter RV Plug	6mm	RVM6-752A-21	----	10167-2	36801
	7mm	RVM7-752A-21	----	10166-2	36801
	8mm	RVM8-752A-21	----	10166-3	36801

Rev. 3/25

GAGE BILT
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Type:		Fastener:	Recommended Tool: GB713	
Self-Releasing		See Chart	Alternate Tools: GB722 & GB2480(A)	
Ref. No.	Qty.	Description	XX-752A-21	
1	1	Nose Tip	See Chart	
2	1	Anvil Holder Assembly	10942-7	
3	1	Collet	20845	
4	1	Jaw Set	See Chart	
5	1	Follower	40811	
6	1	Spring	50421	
7	1	Cap	40810	
8	1	Extension-Collet	70823	

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