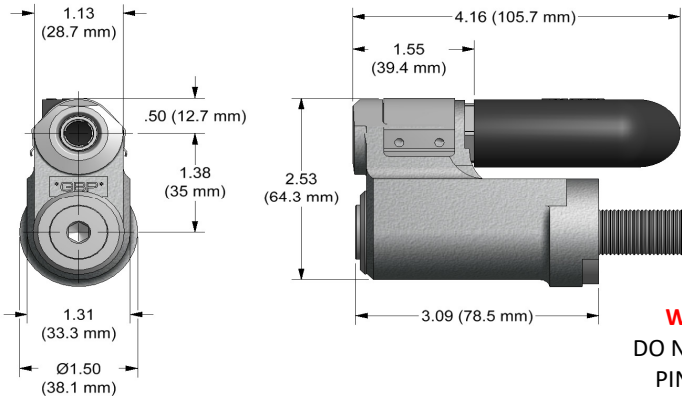
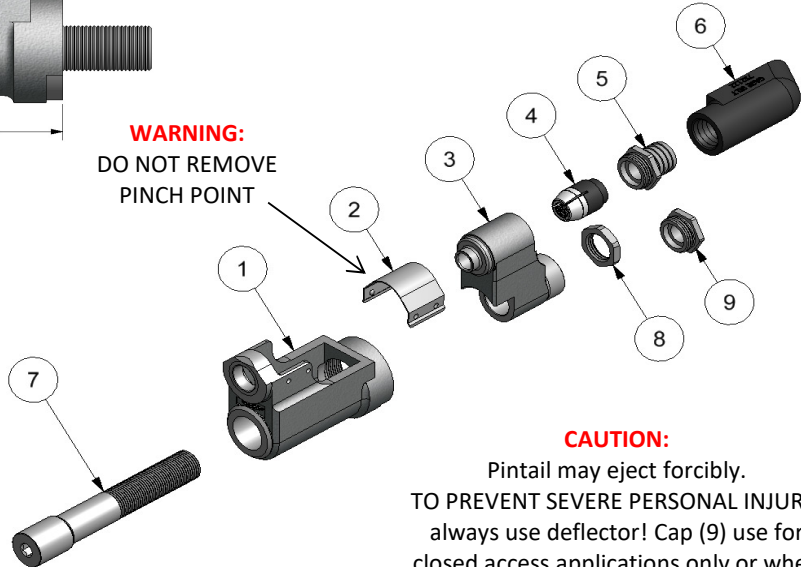


NOSE ASSEMBLY DATA SHEET



***Red band designates nose assemblies for lightweight metric GP® fasteners

WARNING:
DO NOT REMOVE
PINCH POINT



CAUTION:
Gage Bilt recommends rotating deflector 90 degrees away from operator to prevent pintails from dropping into slot. If collet strokes rearward with pintail in slot there is a risk of breakage.

CAUTION:
Pintail may eject forcibly.
TO PREVENT SEVERE PERSONAL INJURY,
always use deflector! Cap (9) use for
closed access applications only or when
clearance is an issue!

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from GB208A-625 tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 7/8" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 745208 with 756153 stroke limiter.

**Use Adapter No. 745208 with 258153 stroke limiter & 258156 relief valve.

6/26

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Type:		Fasteners:	Recommended Tool: GB208-625(A)
Non Self-Releasing 10mm Ø		MLGP® lockbolts	Alternate Tools: *GB756 and **GB2581(A)
Ref. No.	Qty.	Description	MLGP10-208A-31
1	1	Anvil Assembly	11077
2	1	Guard	61012
3	1	Collet	21229-1
4	1	Super-Grip Jaw Assembly	31226-S3
5	1	Barbed Retainer	61105
6	1	Deflector	752122
7	1	Drawbar	71137
8	1	Nut	71136
9	1	Cap	61101