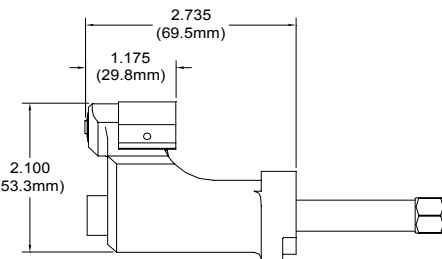
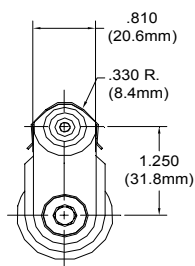
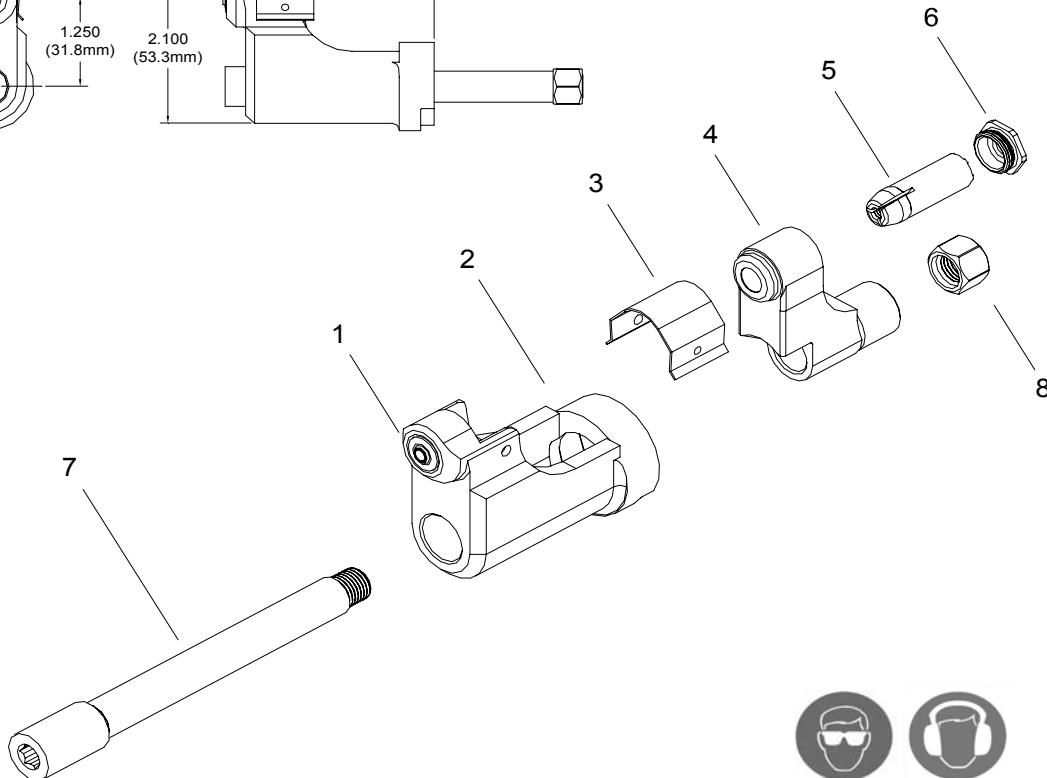


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. Use for closed access applications only to prevent **SEVERE PERSONAL INJURY!**



ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Screw nut on rear of draw bar and lock against collet. Screw draw bar into piston until it stops. Replace screw and stop on tool.

*Use Adapter No. 751204.

**Use Adapter No. 353204.

8/05 Rev. 12/09

Covered Under Patent No. 5,371,933

GAGE BILT
MADE IN USA

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Type:		Fasteners:		Recommended Tool:		
Non Self-Releasing 1/8", 5/32", 3/16" & 1/4" Ø		NAS1919 S & U NAS1921 S & U		GBP204		
				Alternate Tools: *GBP752F, **GBP745D & *GBP722A		
Ref. No.	Qty.	Description	SMLS04-204C-27OS	SMLS05-204C-27OS	SMLS06-204C-27OS	SMLS08-204C-27OS
1	1	Anvil Insert	10426	10563	10684	10868
2	1	Anvil Asembly (Inc. #1)	10975	10976	10977	10978
3	1	Guard	60426	60426	60426	60426
4	1	Collet	20722	20722	20722	20722
5	1	Super-Grip Jaw Assembly	30425-S3	30545-S5	30656-S4	30864-S6
6	1	Cap	70647	70647	70647	70647
7	1	Drawbar	71116	71116	71116	71116
8	1	Nut	71114	71114	71114	71114