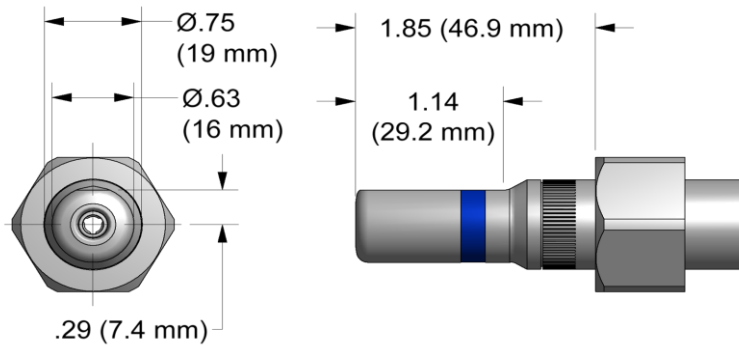


NOSE ASSEMBLY DATA SHEET



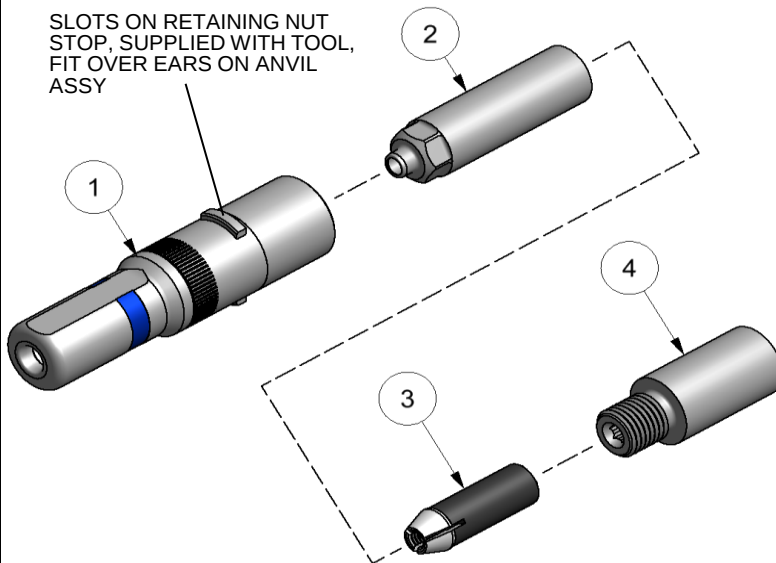
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4). Snug tighten assembled parts using 7/16" wrench on collet (2) and hex key on extension-collet (4).
 - Thread assembled collet (2) and extension-collet (4) onto piston assy on tool and snug with 7/16" wrench on collet (2) and hex key into rear of piston of tool.
 - Slide anvil assy (1) over assembled collet (2) and extension-collet (4).
 - Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.



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*Anvil Assembly includes 35208 retainer.

**Blue band designates nose assemblies for metric GP® fasteners.

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Type:		Fasteners:		Recommended Tool: GB731	
Non Self-Releasing 4mm Ø		MGP® Lockbolts		Alternate Tools: GB2480(A)	
Ref. No.	Qty.	Description			MGP4-2480-20
1	1	Anvil Assembly			10452
2	1	Collet			20414
3	1	Super-Grip Jaw Assembly			30542-S
4	1	Extension-Collet			70550