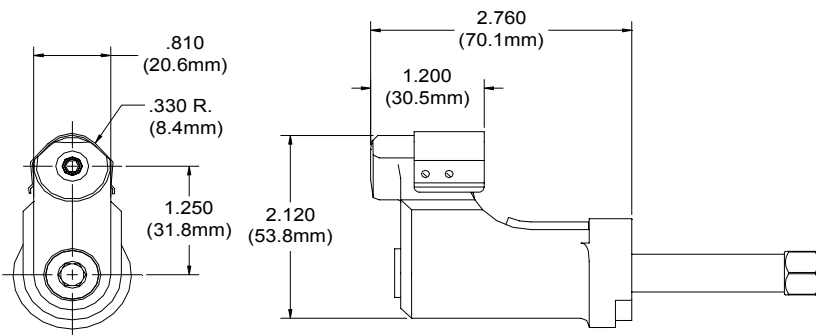
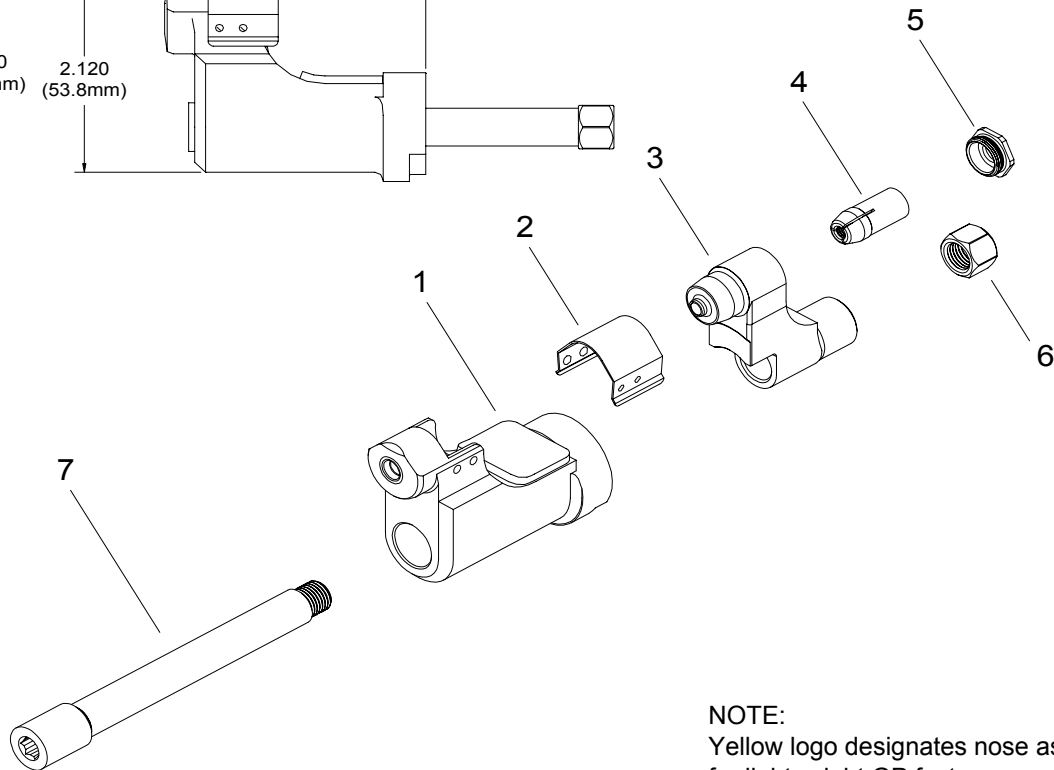


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!



**NOTE:**  
Yellow logo designates nose assy's for lightweight GP fasteners.

## ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Screw nut on rear of draw bar. Screw draw bar into piston until it stops. Replace screw and stop on tool.

Rev. 9/10

Covered Under Patent No. 5,371,933



\*Use Adapter No. 751204.

\*\*Use Adapter No. 353204.

**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT, INC.**

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| Type:                                       |      | Fasteners:               |                 | Recommended Tool:<br>GBP204A            |                 |
|---------------------------------------------|------|--------------------------|-----------------|-----------------------------------------|-----------------|
| Non Self-Releasing<br>5/32", 3/16" & 1/4" Ø |      | LGP® Lockbolt            |                 | Alternate Tools:<br>**GBP745D & *GBP731 |                 |
|                                             |      |                          |                 |                                         |                 |
| Ref. No.                                    | Qty. | Description              | LGP05-204B-300S | LGP06-204B-300S                         | LGP08-204B-300S |
| 1                                           | 1    | Anvil Assembly (Inc. #1) | 15537           | 16687                                   | 18849           |
| 2                                           | 1    | Guard                    | 60426           | 60426                                   | 60426           |
| 3                                           | 1    | Collet                   | 20576           | 20674                                   | 20824           |
| 4                                           | 1    | Super-Grip Jaw Assembly  | 30543-S1        | 30654-S1                                | 30862-S1        |
| 5                                           | 1    | Cap                      | 70647           | 70647                                   | 70647           |
| 6                                           | 1    | Nut                      | 71114           | 71114                                   | 71114           |
| 7                                           | 1    | Drawbar                  | 71116           | 71116                                   | 71116           |