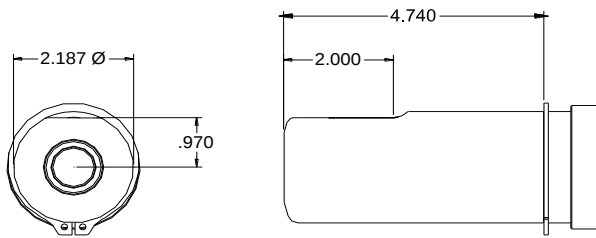
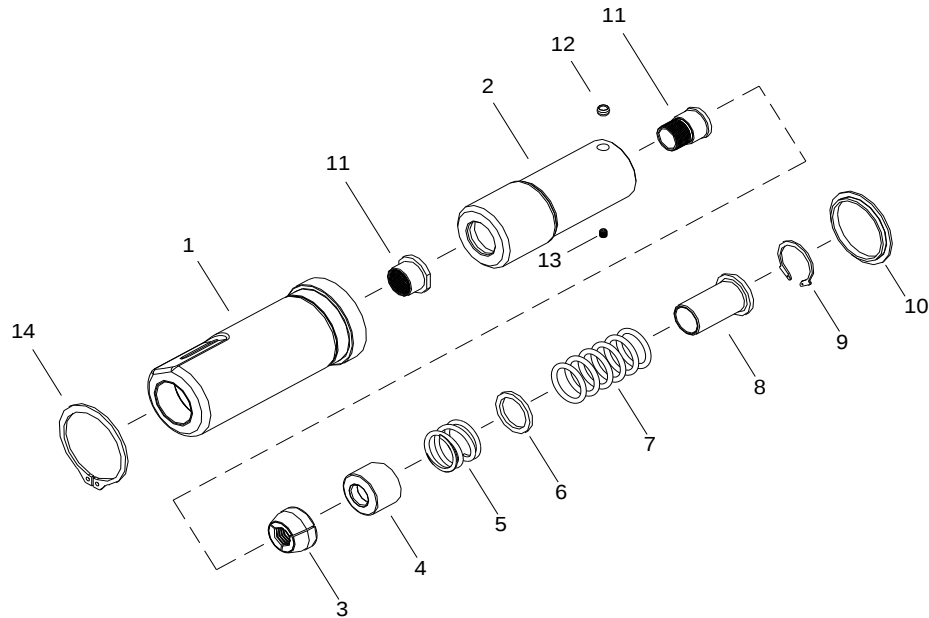


NOSE ASSEMBLY DATA SHEET



1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Collet onto Piston until top of collet flat lines up with Adapter face of tool.
4. If Collet Lock (12) is not in Piston groove, continue to turn 1/4 turn, or less until lock engages groove.
5. Tighten Set Screw (13) on (new noses).
6. Slide Anvil (1) over assembled Collet. Install Split Ring, Sleeve (furnished with tool) and Retaining Ring (14).



Rev. 4/14

GAGE BILT

GAGE BILT Inc.

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Type:		Fastener:	Recommended Tool:
Self-Releasing 3/4" Ø		MULTI-GRIP	GB585
			Alternate Tools: Model 585 or Model 586
Ref. No.	Qty.	Description	MG24-585-46
1	1	Anvil Assembly	12450
2	1	Collet Assembly (Inc. 11,12 & 13)	22450
3	1	Jaw Set	32401
4	1	Follower	42001
5	1	Spring	52010
6	1	Spacer	55020
7	6	O'Ring	400846
8	1	Sleeve	62002
9	1	Retaining Ring	402263
10	1	Sleeve-Collet Lock	62402
11	1	Release & Ejector Kit	82450
12	1	Collet Lock	54502
13	1	Socket Set Screw	A-280
14	1	Retaining Ring	401027