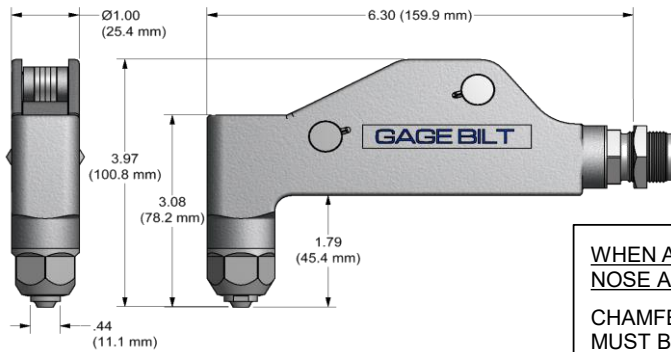


NOSE ASSEMBLY DATA SHEET

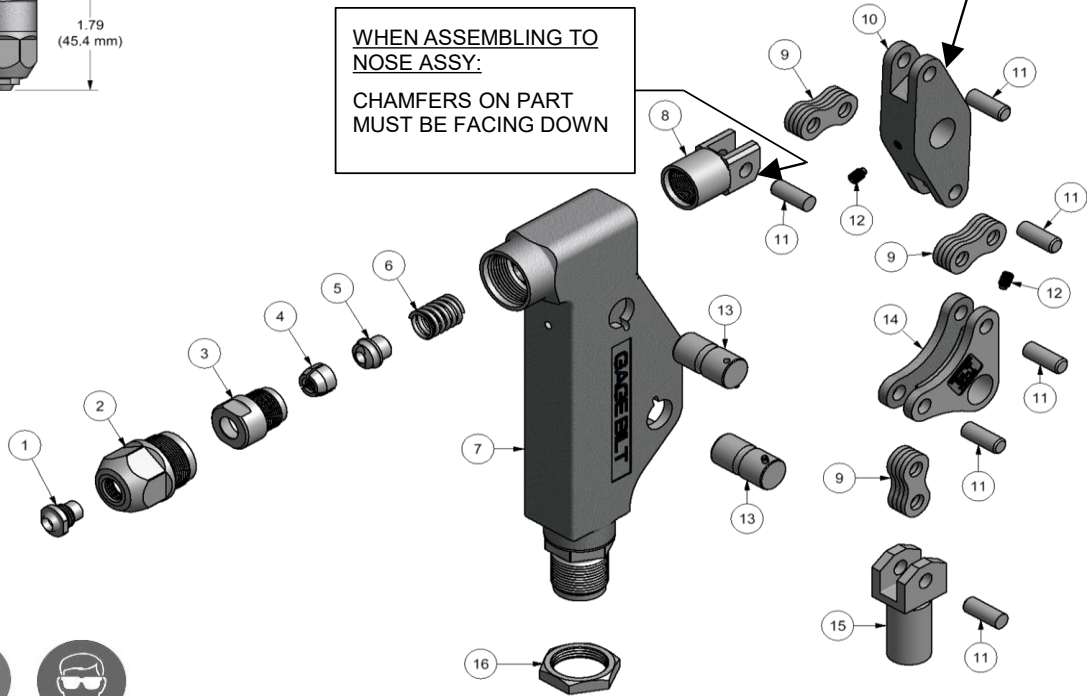


WHEN ASSEMBLING TO NOSE ASSY:

CHAMFERS ON PART MUST BE FACING DOWN

WHEN MOUNTING ON RIVETER:

Press & Hold in direction shown.



3/23 REV 10/25

GAGE BILT
MADE in USA

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MOUNTING INSTRUCTIONS

Attach riveter to air source for correct piston positioning. Push the drawbolt assembly forward (see above), before mounting. While holding drawbolt in a forward position, thread the nose assembly onto the riveter, making sure that both internal and external threads are connected. Use the jam-nut to lock the pulling head in position. Cycle the tool to make sure it is functional.

DISASSEMBLY AND ASSEMBLY

Disassembly:

Loosen and remove holder (2) from frame assy (7). Unscrew collet (3) which contains jaws (4), follower (5) and spring (6) from collet bolt (8).

Remove 2 set screws (12) and push out 2 pivot pins (13) to permit removal of linkage. Remove link pin (11) from Collet bolt (8) and links (9) to disengage from lever (10).

Remove 5 link pins (11) to disassemble lever (10), links (9), bell crank (14) and drawbolt (15).

Reassembly:

Reverse the procedure. Linkage, consisting of lever (10), links (9), bell crank (14) and drawbolt (15) should be assembled as a subassembly before inserting lever (10) into collet bolt (8). **MAKE SURE NOTCHES ON COLLET BOLT (8) ARE POINTING TOWARDS LEVER (10).** This complete subassembly may then be inserted into frame (7) and retained by pivot pins (13).

Type:		Fasteners:	Recommended Tool: Contact Gage Bilt
Single Action 1/4" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	
Ref. No.	Qty.	Description	SB08-744A-58RA
1	1	Nose Tip	18886
2	1	Holder	13424
3	1	Collet	28830
4	1	Chuck Jaw	30883
5	1	Follower	40311-5
6	1	Spring	A-1603
7	1	Frame Assy	70840
8	1	Collet Bolt	70839
9	12	Link	70841
10	1	Lever	70843
11	6	Link Pin	70842
12	2	Set Screw	70844
13	2	Pivot Pin Assy	70845
14	1	Bell Crank	70846
15	1	Drawbolt	70847
16	1	Jam Nut	70821