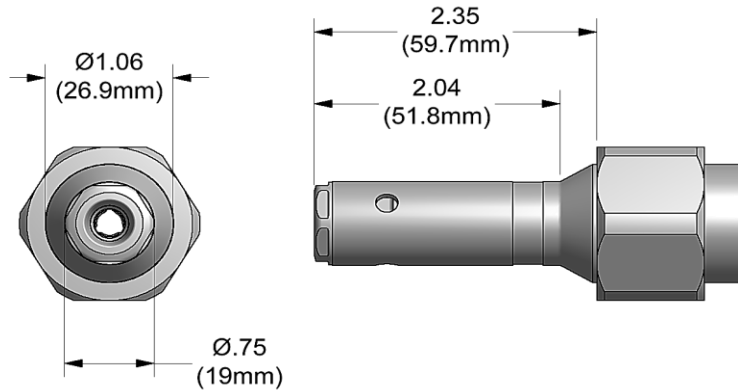


NOSE ASSEMBLY DATA SHEET



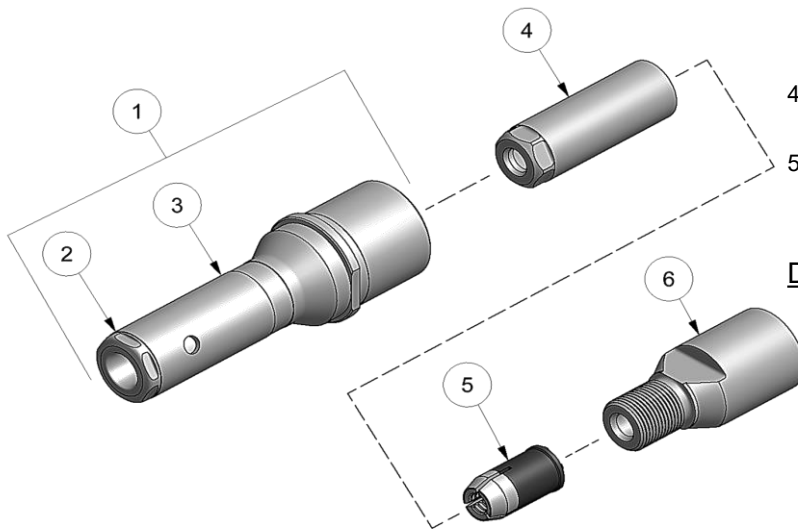
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet extension (6) to piston on tool 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (5) into collet (4).
 - Tighten extension-collet (6) and collet (4) together using flats provided.
 - Thread assembled collet (4) and extension -collet (6) to piston on tool. Tighten assembled parts using 9/16" wrench on extension-collet (6) and hex key in rear of piston on tool.
- Slide anvil & holder assy (1) over assembled collet (4) and extension-collet (6).
- Slide Retaining nut on anvil & holder assembly (1) and tighten. (Note: Retaining nut stop not used in this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



8/16 REV 9/25

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Type:		Fasteners:	Recommended Tool: GB745
Non Self-Releasing 1/4" Ø		MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	MG08-745-24
1	1	Anvil & Holder Assembly (Incl. #2 & #3)	18022
2	1	Anvil-Insert	18872
3	1	Anvil Holder	12387-2
4	1	Collet	20841
5	1	Super-Grip Jaw Assembly	30860-S
6	1	Extension-Collet	70832

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