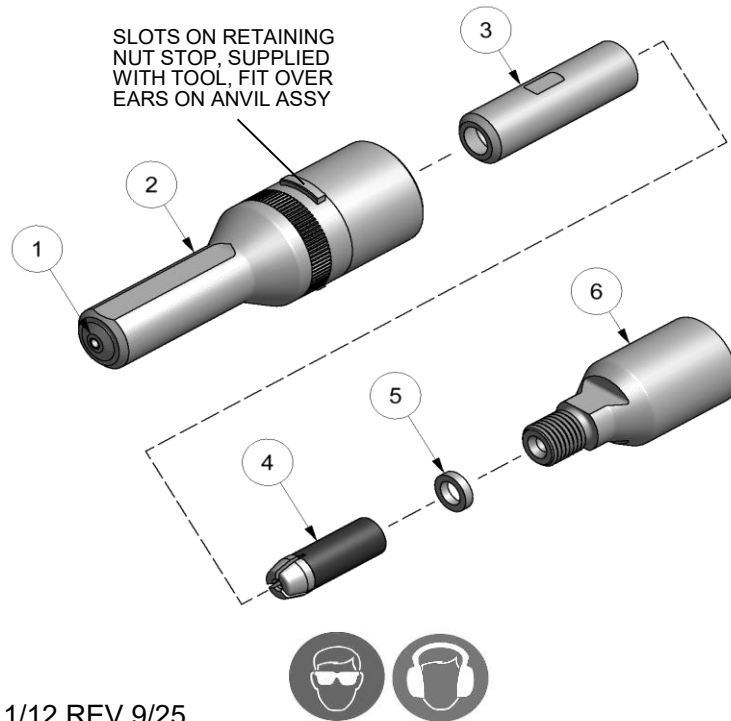
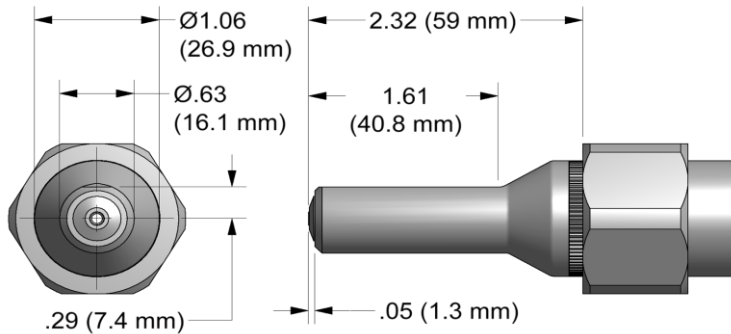


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). Place spacer (5) on rear of super grip jaw assy (4).
 - Thread collet (3) to extension-collet (6) using flats provided.
 - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/12 REV 9/25

GAGE BILT
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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/8" Ø		"A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	4A-745C-23
1	1	Anvil Insert	10488
2	1	Anvil Assembly (Inc. #1)	13302
3	1	Collet	20727
4	1	Super-Grip Jaw Assembly	30425-S
5	1	Spacer	40465
6	1	Extension-Collet	70552

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.