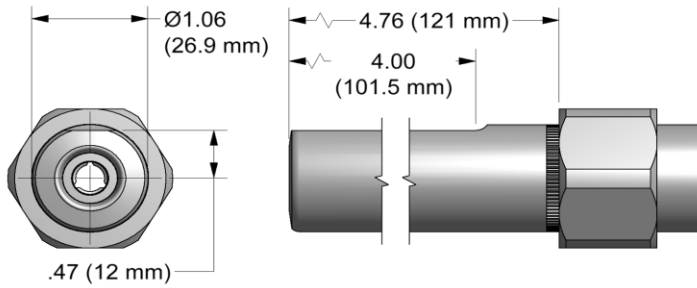
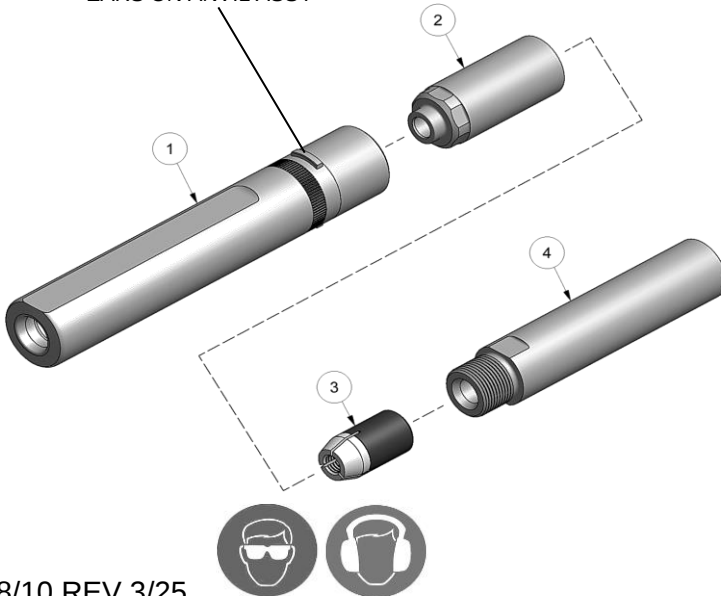


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING
NUT STOP, SUPPLIED
WITH TOOL, FIT OVER
EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using flats provided.
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assembly (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil assembly (1) (see exploded view) and tighten nose assembly to tool.

DISASSEMBLY:

Reverse assembly instructions.

8/10 REV 3/25

*Anvil Assembly includes 35308 retainer.

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MADE in USA

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Type:		Fastener:		Recommended Tool: GB756	
Non Self-Releasing 3/8 Ø		OSR-12		Alternate Tools: GB2581(A)	
Ref. No.	Qty.	Description		OS12-756A-48	
1	1	*Anvil Assembly		11238	
2	1	Collet		21247	
3	1	Super Grip Jaw Assembly		31028-S2	
4	1	Extension-Collet		71220	

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.