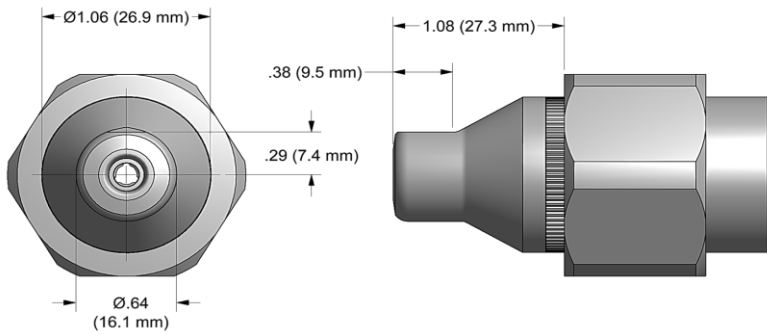


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

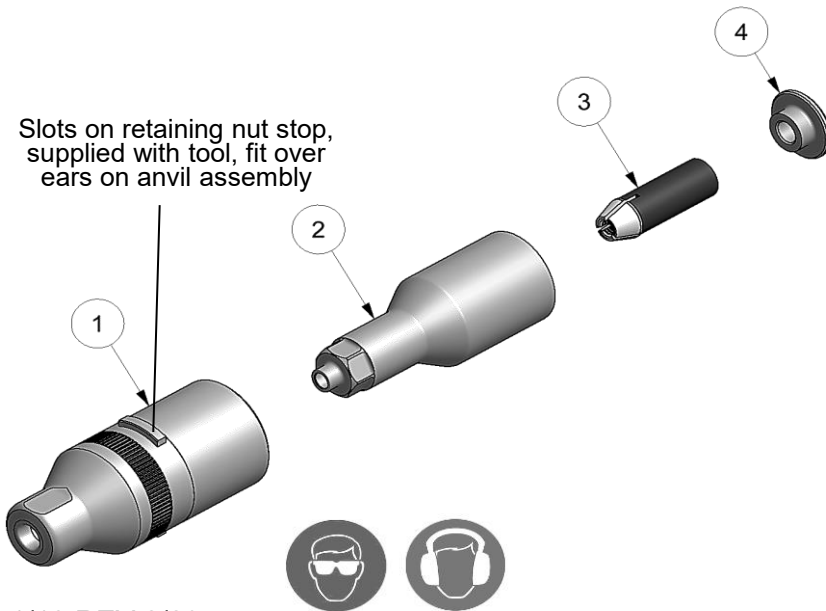
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2). Place spacer (4) on rear of super grip jaw assy (3) (Note direction in exploded view).
 - Thread assembled collet (2) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assy (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



1/18 REV 2/23

*Anvil Assembly includes 35308 retainer.

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Type:		Fasteners:	Recommended Tool: GB745
Non Self-Releasing 5/32" Ø		NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	NAST05-2581-12
1	1	*Anvil Assembly	10591
2	1	Collet	20541
3	1	Super-Grip Jaw Assembly	30542-S3
4	1	Spacer	40525