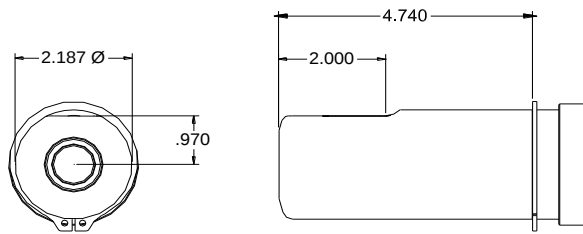
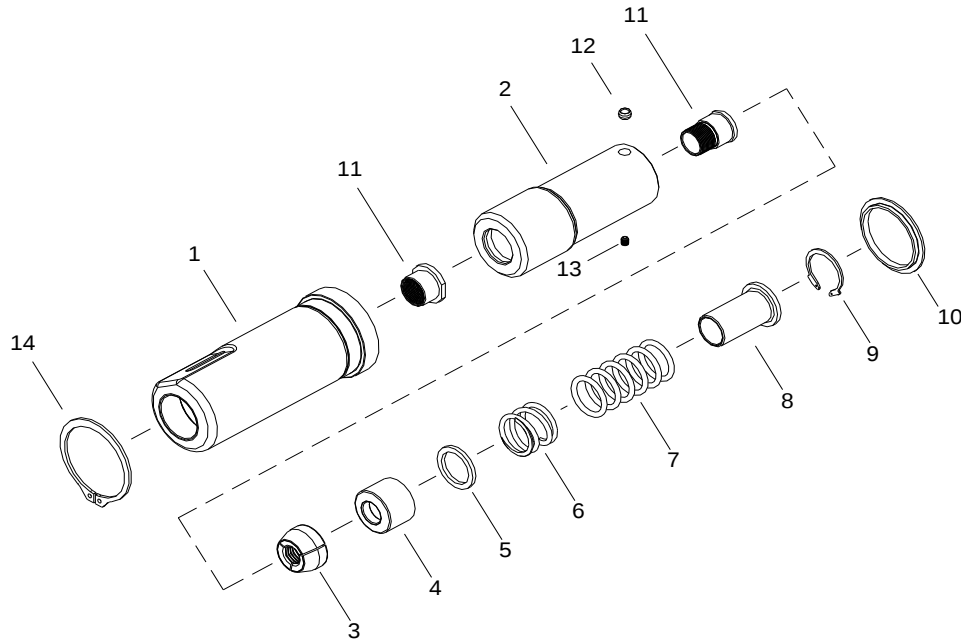


NOSE ASSEMBLY DATA SHEET



1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Collet onto Piston until top of collet flat lines up with Adapter face of tool.
4. If Collet Lock (12) is not in Piston groove, continue to turn 1/4 turn, or less until lock engages groove.
5. Tighten Set Screw (13) on (new noses).
6. Slide Anvil (1) over assembled Collet. Install Split Ring, Sleeve (furnished with tool) and Retaining Ring (14).



Rev. 4/14

GAGE BILT

GAGE BILT Inc.

44766 Centre Court (586) 226-1500
Clinton Twp., MI 48038 (586) 226-1505 Fax
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Type:		Fastener:		Recommended Tool: GB585	
Self-Releasing 3/4" Ø		HP8®		Alternate Tools: Model 585 or Model 586	
Ref. No.	Qty.	Description		HP24-585-46	
1	1	Anvil Assembly		12403	
2	1	Collet Assembly (Inc. 11,12 & 13)		22498	
3	1	Jaw Set		32401	
4	1	Follower		42001	
5	1	Spacer		55020	
6	1	Spring		52010	
7	6	O'Ring		400846	
8	1	Sleeve		62006	
9	1	Retaining Ring		402263	
10	1	Sleeve-Collet Lock		62402	
11	1	Release & Ejector Kit		82417	
12	1	Collet Lock		54502	
13	1	Socket Set Screw		A-280	
14	1	Retaining Ring		401027	

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