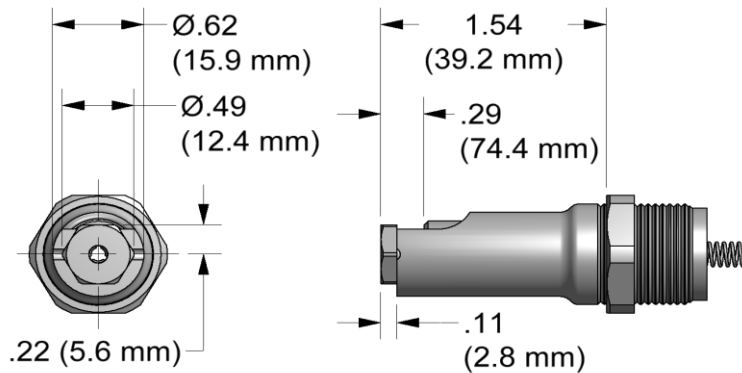


NOSE ASSEMBLY DATA SHEET



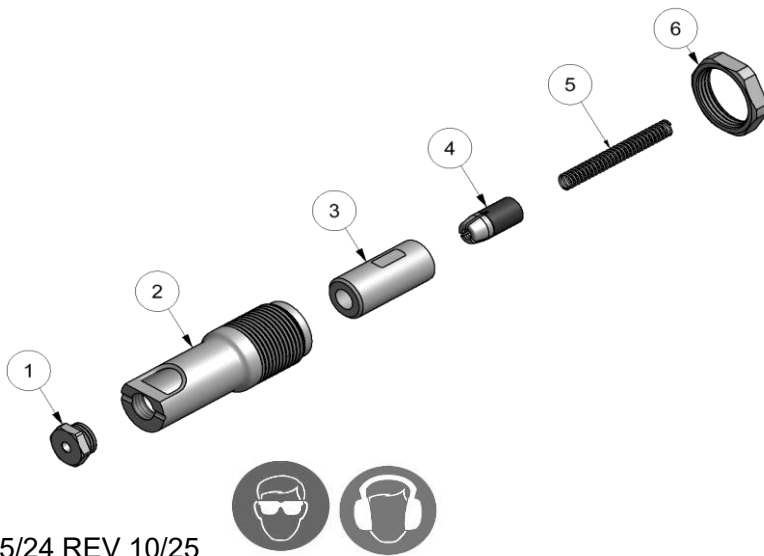
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Tighten nose tip (1) to anvil holder (2).
 - Place spring (5) into i.d. of piston on tool.
 - Insert super grip jaw assy (4) into rear of collet (3). Thread assembled collet (3) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil holder (2) over collet (3) and thread anvil assy into head assembly on tool until it stops.
 - Tighten jam nut (6) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



5/24 REV 10/25

GAGE BILT
MADE in USA

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Type:		Fastener:	Recommended Tool: GB704
Non Self-Releasing 5/32" Ø		EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU MAXIBOLT® PLUS	
Ref. No.	Qty.	Description	UAB05-704-16
1	1	Nose Tip	12324-1
2	1	Anvil Holder	13461-1
3	1	Collet	20331
4	1	Super-Grip Jaw Assembly	30529-S1
5	1	Spring	A-1495
6	1	Locknut	70104

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAXIBOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.