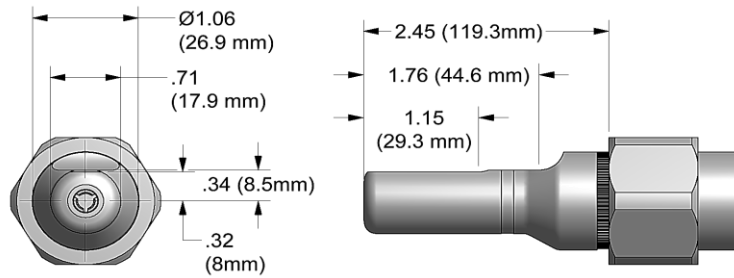
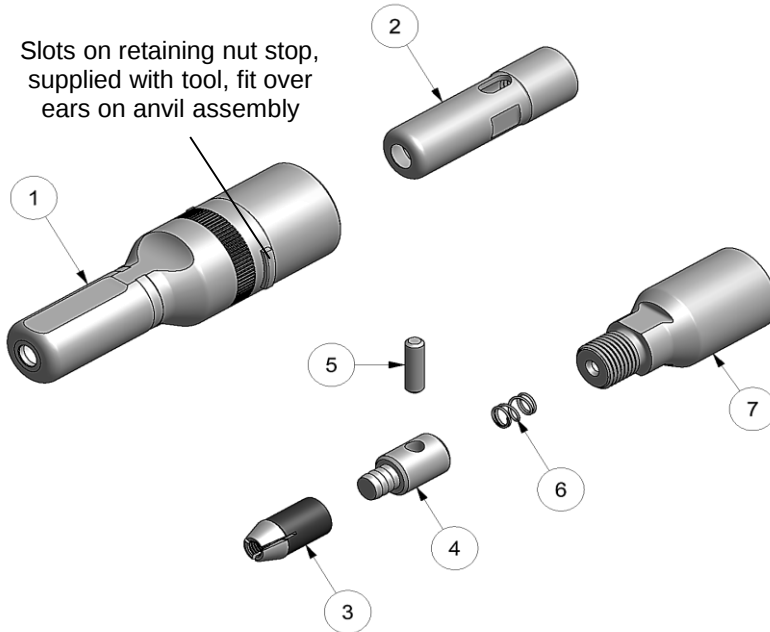


NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (7) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-6 to attach to tool.
- Insert super grip jaw assy (3) onto barbed guide (4). Place spring (6) into rear of barbed guide (4). (Note directions in exploded view).
 - Align hole in barbed guide (4) with slot in collet (2) and insert cross pin (5) thru slot on collet (2) and thru hole in barbed guide (4).
 - Thread collet (2) to extension-collet (7) using hex key in front of collet-extension (7) and flats provided on collet (2).
 - Thread assembled collet (2) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assy (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

*Pull-in applications require the installation tool to be operated at a lower psi air pressure so the pintail doesn't break off. Air pressure recommendations below are for titanium fasteners only. Refer to fastener manufacturer for formula to figure air pressure required for all other materials. Pre-set regulators are available please contact Gage Bilt. When using hydraulic tool contact Gage Bilt for powerunit settings.



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**Anvil Assembly includes 35308 retainer.

***White band designates nose assemblies for pull-in fasteners.

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Type:		Fasteners:	Recommended Tool: *GB2581(A)
Self-Releasing 3/16 Ø		LGP® Lockbolts ASNA2391-3 ASNA2392-3	
Ref. No.	Qty.	Description	LGP06-745-24PI
1	1	Anvil Assy	16019
2	1	Collet	26619
3	1	Super-Grip Jaw Assy	30674-CS
4	1	Barbed Guide	40684
5	1	Cross Pin	70667
6	1	Spring	406031
7	1	Extension-Collet	70669