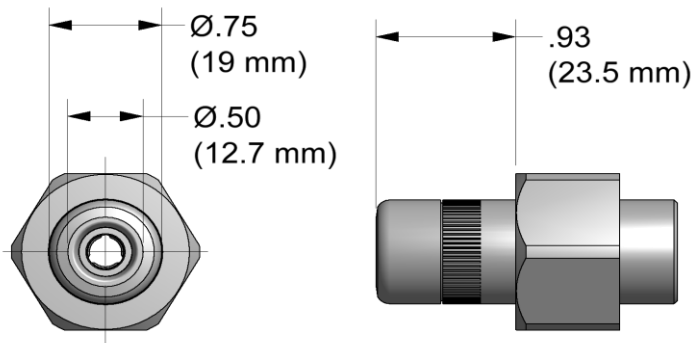


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

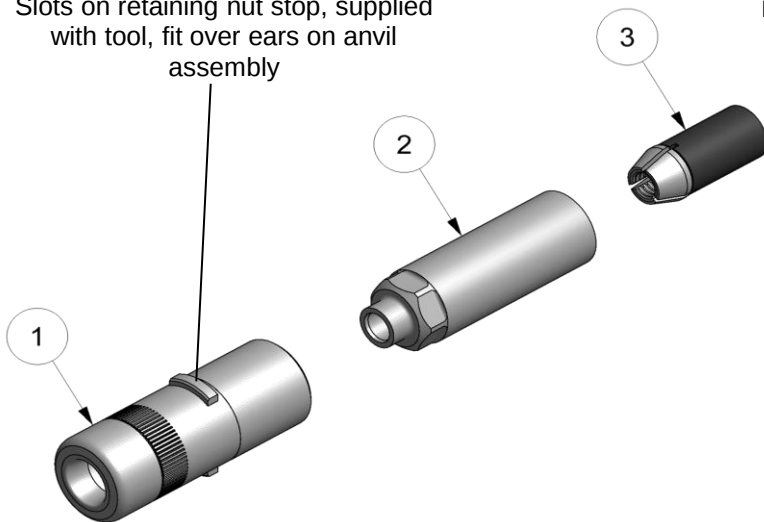
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
1. Insert super grip jaw assy (3) into rear of collet (2). (Note direction in exploded view).
2. Thread collet (2) to piston on tool and tighten using flats provided and hex in rear of piston.
3. Slide anvil assy (1) over collet (2).
4. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



*Anvil Assembly includes 35208 retainer.

** Use with 745751 adapter.

***GB731 not for shear & tension in alloy or titanium.

5/23 REV 8/24

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	***GB731
			Alternate Tools: **GB745, GB730 & GB2480(A)
Ref. No.	Qty.	Description	NAS08-2480-10
1	1	*Anvil Assembly	18815
2	1	Collet	20878
3	1	Super Grip Jaw Assembly	30858-S2