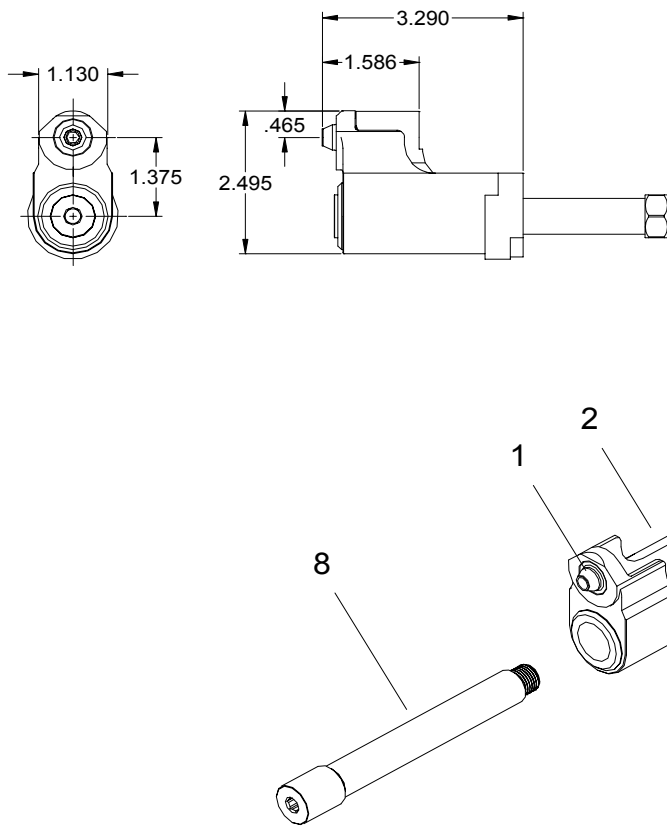


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly.
TO PREVENT SEVERE PERSONAL
INJURY, use for closed access
applications only!

ASSEMBLY INSTRUCTIONS:

On front of GBP205 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Using a 1/4" allen wrench and a 3/4" end wrench attach nut on rear of draw bar. Replace screw and stop on tool.

*Use Adapter No. 353205.

**Use Adapter No. 353205 with 480153 stroke limiter.

***Use Adapter No. 352205 with 480453 storke limiter.

Rev. 9/04

GAGE BILT

GAGE BILT PRODUCTS CORP.

14500 Barber Drive
Warren, Mi 48088

(586) 771-7664
(586) 771-2665 Fax

e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 1/4", 5/16" & 3/8" Ø		MS90353 S & U MS90354 S & U MS21140 S & U MS21141 S & U		GBP205	
				Alternate Tools: *GBP745C, **GBP4801 & ***GBP4804	
Ref. No.	Qty.	Description	SB08-205-35	SB10-205-35	SB12-205-35
1	1	Anvil-Driving	10870-1	11040	11233
2	1	Anvil & Holder Assembly	19978	10981	10982
3	1	Collet	21102	21102	21102
4	1	Chuck Jaw Set	30821	31013	31204
5	1	Follower	41219	41219	41219
6	1	Spring	51102	51102	51102
7	1	Cap	61101	61101	61101
8	1	Drawbar	71109	71109	71109
9	1	Nut	71110	71110	71110