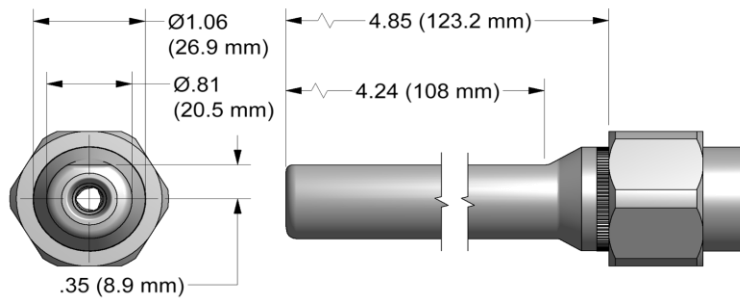
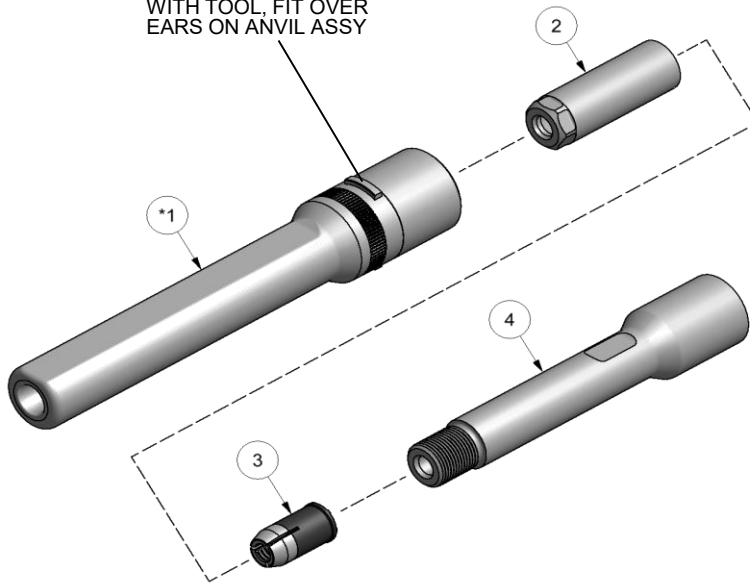


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



9/04 Rev. 9/25

*Anvil Adapter includes 35308 retainer.

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten extension-collet (4) to piston on tool 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using flats provided.
 - Thread assembly onto piston on tool using flats provided and hex key (provided with tool) into rear of piston and tighten.
 - Slide anvil & holder assembly (1) over collet (2).
 - Slide retaining nut stop over ears on anvil (see note) and slide retaining nut over anvil and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

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Type:		Fasteners:		Recommended Tool: GB745	
Single Action 3/16" & 1/4" Ø		MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS		Alternate Tool: GB756 & GB2581(A)	
Ref. No.	Qty.	Description		MG06-745-48	MG08-745-48
1	1	Anvil Assembly		16675	18845
2	1	Collet		20636	20841
3	1	Super-Grip Jaw Assembly		30652-S	30860-S
4	1	Extension-Collet		70642	70642

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