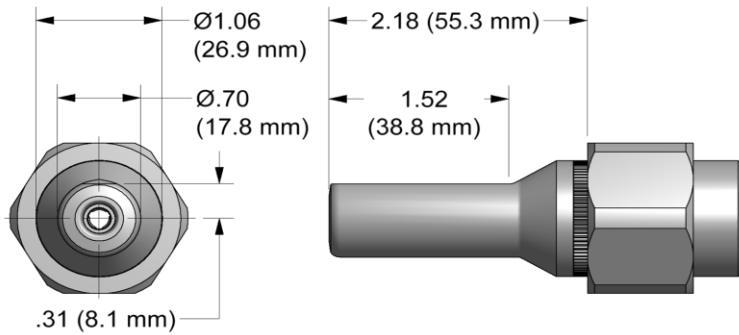
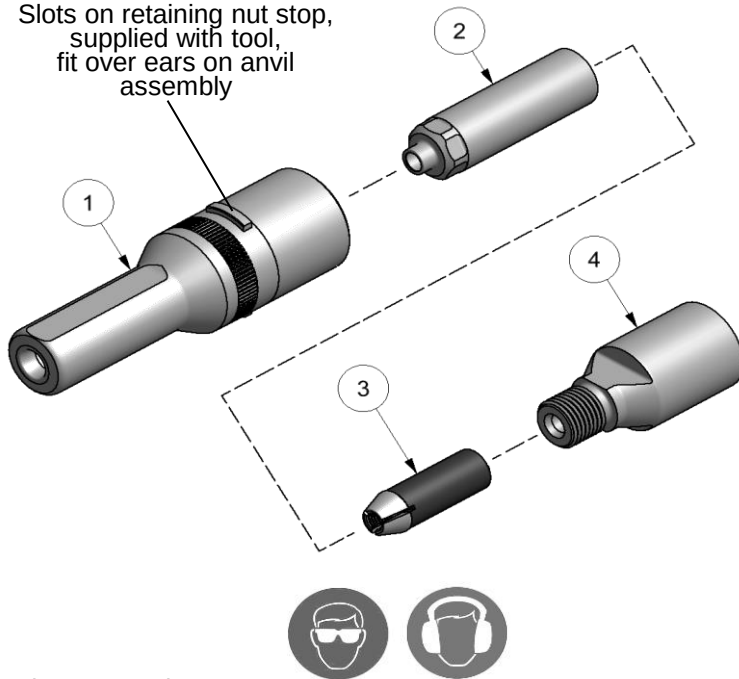


NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using flats provided.
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assy (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/16 REV 3/25

*Anvil Assembly includes 35308 retainer.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/16" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	NAS06-2581-23
1	1	*Anvil Assembly	16606
2	1	Collet	20569
3	1	Super-Grip Jaw Assembly	30651-S
4	1	Extension-Collet	70635