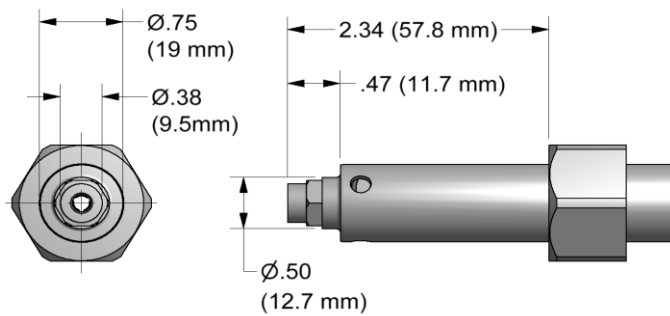


NOSE ASSEMBLY DATA SHEET



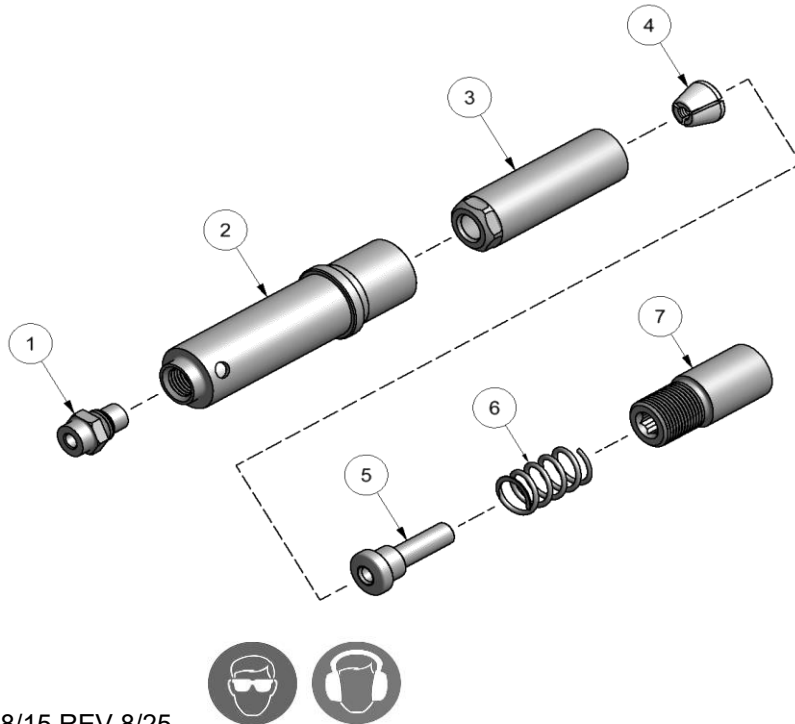
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (7) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert jaw set (4) into rear of collet (3). Then insert sprint (6) around follower (5) and place into i.d. of extension-collet (7). (Note direction in exploded view).
 - Thread collet (3) to extension-collet (7) using hex key in front of collet-extension (7) and flats provided on collet (3).
 - Thread assembled collet (3) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil holder (2) over collet (3).
 - Slide retaining nut stop over anvil holder (2) and tighten to tool. (Note: retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



8/15 REV 8/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:		Recommended Tool: GB722	
1/4"Ø Self-Releasing		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets		Alternate Tools: GB713 & GB2480(A)	
Ref. No.	Qty.	Description			MGL08-752A-21SP
1	1	Nose Tip			10286-4
2	1	Anvil Holder			13517
3	1	Collet			20845
4	1	Jaw Set			36801
5	1	Follower			40811
6	1	Spring			50421
7	1	Extension-Collet			70823

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