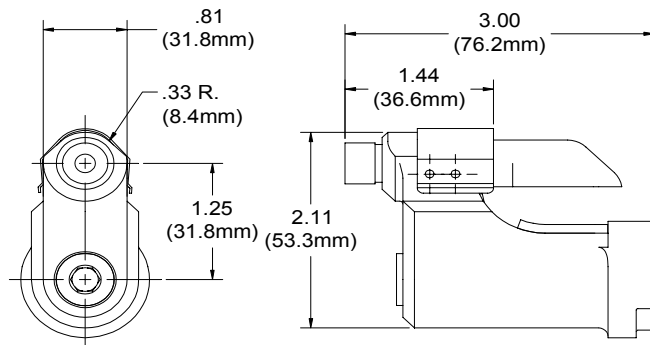
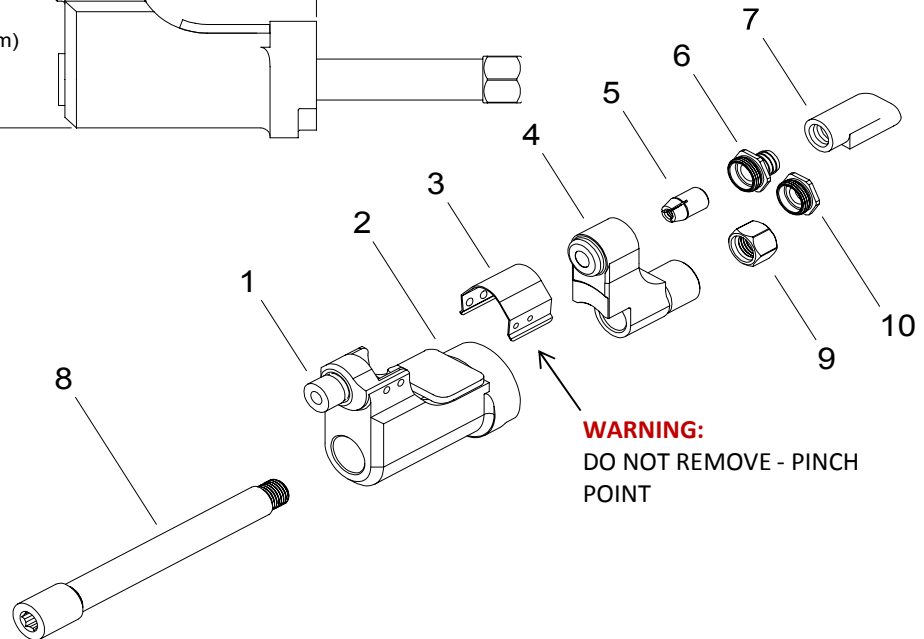


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE - PINCH POINT

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench,

1/11 REV. 7/13

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204

**Use Adapter No. 353204

GAGE BILT
MADE IN U.S.A.

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Type:		Fasteners:	Recommended Tool: GB204A	
Non Self-Releasing 8-32 & 10-32 Ø		Grounding Stud	Alternate Tools: *GB752, **GB745 & *GB731	
Ref. No.	Qty.	Description	GS8-204D-32OS	GS10-204D-32OS
1	1	Anvil Insert	18847	11049
2	1	Anvil & Holder Assembly	13393	19922
3	1	Guard	60426	60426
4	1	Collet	20722	20722
5	1	Super-Grip Jaw Assembly	30545-S8	30656-S10
6	1	Barbed Retainer	70569	70569
7	1	Deflector	61107	61107
8	1	Drawbar	71116	71116
9	1	Nut	71114	71114
10	1	Cap	70571	70571