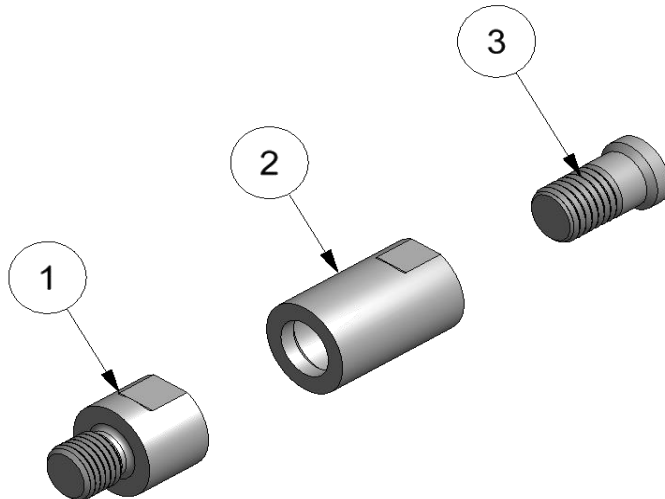


11075154RA STROKE LIMITER SHEET



11075154RA Assembly Instructions:

Apply Vibra-tite® p/n 405125 to threads on #3 drawbolt.

Thread through #2 sleeve drawbolt and tighten to #1 extension drawbolt using flats on #1 extension drawbolt and 5/32" hex key in rear of #3 drawbolt.

11075154RA Installation Instruction:

Remove extension collet 70463 from Right Angle Nose and 110750 anvil adapter from tool.

Apply Vibra-tite® p/n 405125 to threads on 110749 and install 11075154RA adapter to collet adapter 110749 on tool using flats on drawbolt sleeve 110056.

Slide 110750 anvil adapter over 11075154RA and reattach to tool.

Slide 70459 adapter assembly into 110751 adapter and tighten locking nut to 110750 anvil adapter.

Insert hex key A-931 through back of tool into 110057 drawbolt in 11075154RA to tighten to 75322 drawbolt in Right Angle Nose. Retighten locknut on 70459 if needed.

11075154RA Removal Instructions:

Loosen locknut from 70459 and insert hex key through back of tool to remove 110057 drawbolt from 75322 drawbolt in Right Angle Nose.

Remove Right Angle Nose from tool.

Remove 110750 anvil adapter from tool to remove 11075154RA from tool using flats on drawbolt sleeve 110056.

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GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:

3/8" Stroke Limiter

3/8" Stroke Limiter for -54RA Nose Assemblies to be used on
GB110A-500 Battery Installation Tool

Ref. No.	Qty.	Description	11075154RA
1	1	Extension-Drawbolt	110055
2	1	Sleeve-Drawbolt	110056
3	1	Drawbolt	110057

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