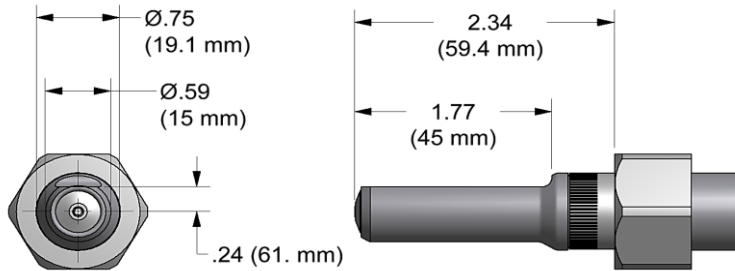


NOSE ASSEMBLY DATA SHEET



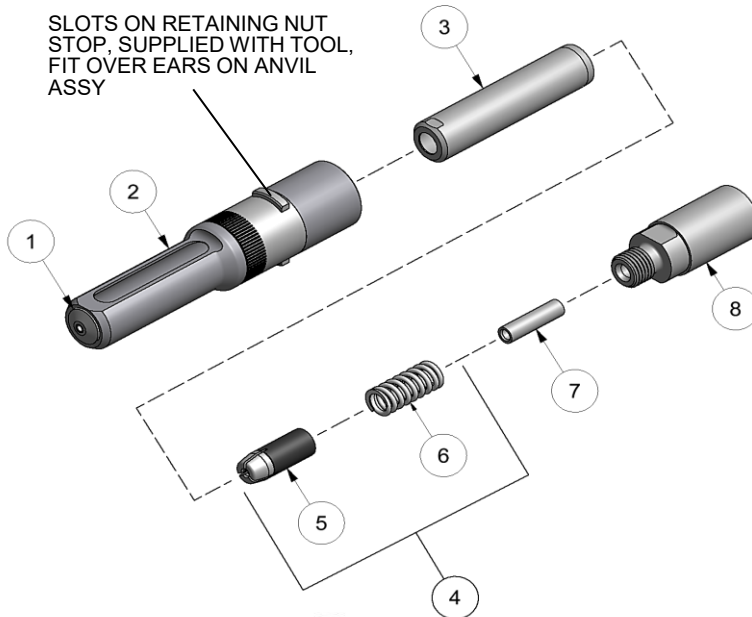
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and adapter (8) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (5), spring (6) and spacer (7) into rear of collet (3).
 - Thread collet (3) to adapter (8) using flats provided.
 - Thread assembled collet (3) and adapter (8) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assy (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



REV 9/25

**Anvil Assembly includes 35208 retainer.

GAGE BILT
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Type: Non Self-Releasing		Fastener: "A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A	Recommended Tool: GB751	
*3/32" Ø			Alternate Tools: GB752, GB722 & GB2480(A)	
Ref. No.	Qty.	Description	3A-352B-25	
1	1	Anvil-Driving	13001	
2	1	Anvil & Holder Assembly (Inc. #1)	19943	
3	1	Collet	20502	
4	1	Jaw Assy (inc. 5 & 6)	30314-A3	
5	1	Super Grip Jaw Assembly	30314-CS	
6	1	Spring	50517	
7	1	Spacer	60302	
8	1	Adapter	70501	

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