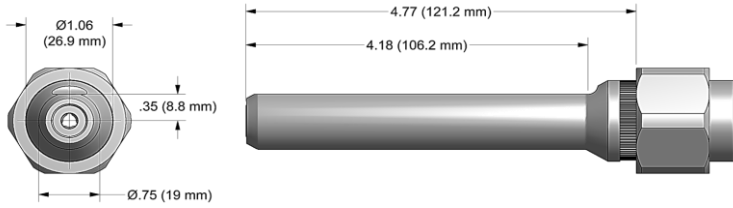
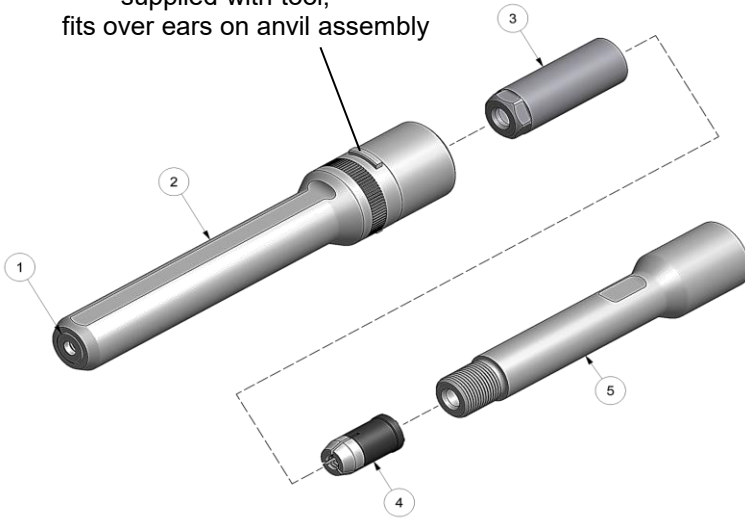


# NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop,  
supplied with tool,  
fits over ears on anvil assembly



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - Tighten collet (3) and extension-collet (5) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
  - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). (Note direction in exploded view).
  - Thread collet (3) to extension-collet (5) using hex key in front of collet-extension (5) and flats provided on collet (3).
  - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
  - Slide anvil assy (2) over assembled collet (3) and extension-collet (5).
  - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

## DISASSEMBLY:

Reverse assembly instructions.



Rev 10/25

\*Anvil Assembly consists of #1 and 35308 retainer.

**GAGE BILT**  
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA  
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505  
solutions1@gagebilt.com / www.gagebilt.com

| Type:                        |      | Fasteners:                                                                                                                                                               | Recommended Tool:<br><b>GB745</b>            |
|------------------------------|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|
| Non Self-Releasing<br>1/4" Ø |      | MS90353S & U / MS90354S & U<br>MS21140S & U / MS21141S & U<br>MAXI-BOLT®, BACB30YY, YU, & YT,<br>CR7000 SERIES<br>BLIND BOLT (SINGLE ACTION)<br><b>WITH DRIVE WASHER</b> | <b>Alternate Tools:</b><br>GB756 & GB2581(A) |
| Ref.<br>No.                  | Qty. | Description                                                                                                                                                              | <b>UBB08-755-48</b>                          |
| 1                            | 1    | Anvil Insert                                                                                                                                                             | 18009                                        |
| 2                            | 1    | Anvil Assembly (Inc. #1)                                                                                                                                                 | 18869                                        |
| 3                            | 1    | Collet                                                                                                                                                                   | 20841                                        |
| 4                            | 1    | Super-Grip Jaw Assembly                                                                                                                                                  | 30865-S                                      |
| 5                            | 1    | Extension-Collet                                                                                                                                                         | 70642                                        |

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.