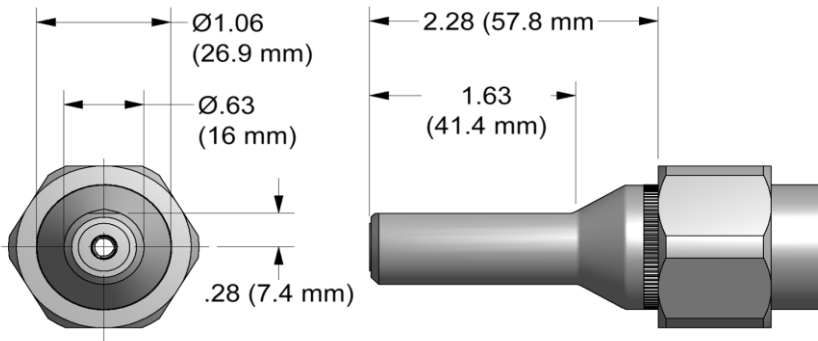


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

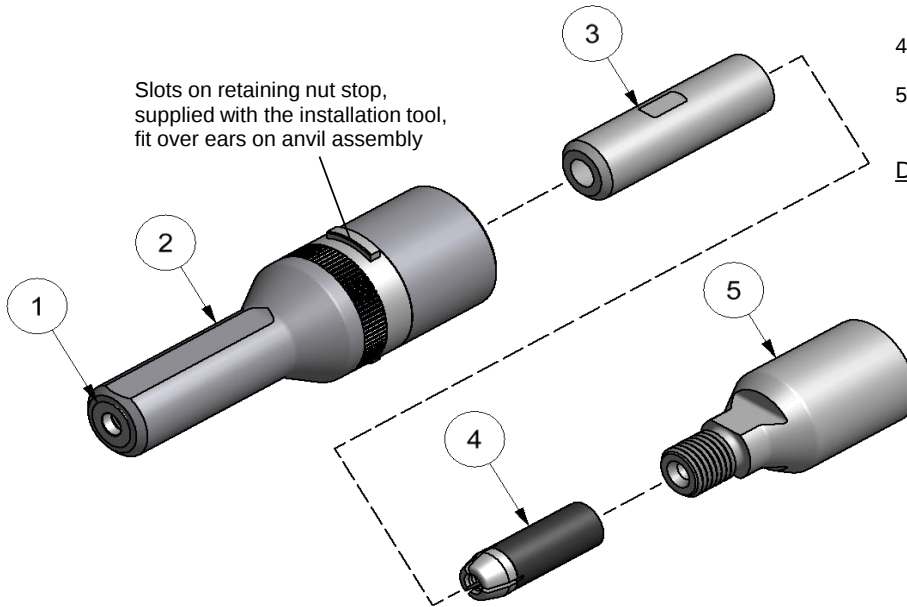
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Insert super grip jaw assy (4) into rear of collet (3).
- Thread collet (3) to extension-collet (5) using flats provided.
- Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil & holder assy (2) over collet (3).
- Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



9/04 Rev. 3/25



*Anvil Assembly consists of #1 and 35308 retainer

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/4" Ø		NAS9301-NAS9312	GB745
		M7885 BACR15FP/FR BACR15GF/GK	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	08MAX-745B-23
1	1	Anvil-Driving	18009
2	1	Anvil & Holder Assembly (Inc. #1)	13342
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30864-S
5	1	Extension-Collet	70552