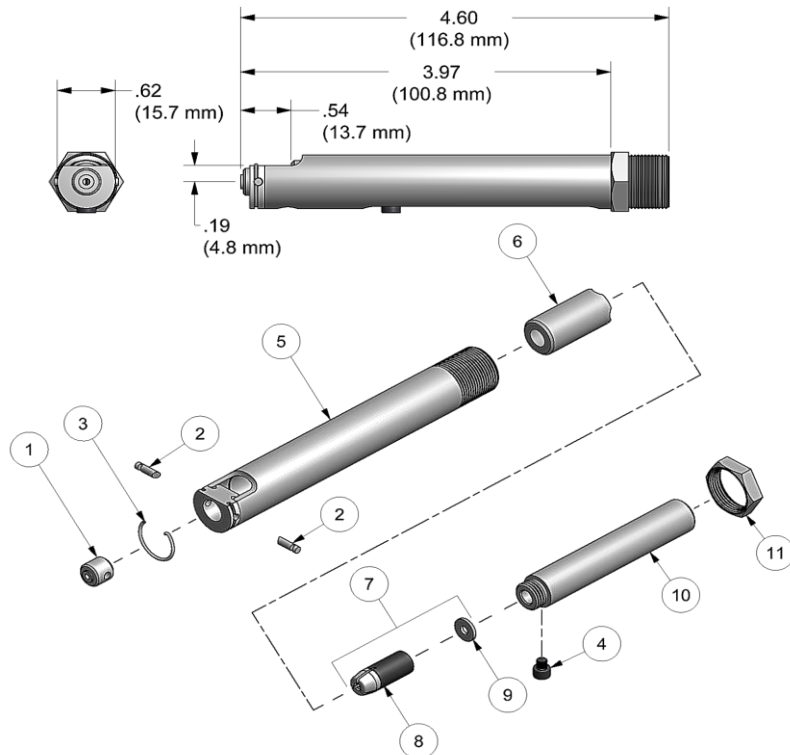


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

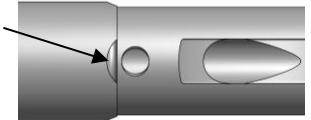
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow step 5 to attach to tool.
- Place super grip jaw assy (8) into rear of collet (6). Then place spacer (9) onto rear of super grip jaw assy (8).
 - Hand thread assembled collet (6) to drawbolt (10) and tighten. If rear radius on collet (6) isn't aligned with threaded hole on drawbolt (10) when tight, unthread collet (6) slightly until aligned. (See image below).
 - Slide assembled collet (6) and drawbolt (10) into anvil holder (5). Align threaded hole on drawbolt (10) with slot on anvil holder (5).
 - Insert screw (4) into threaded hole on drawbolt (10) and tighten.
 - Thread drawbolt (10) to piston on tool one full turn then thread anvil holder (5) into tool until it stops. Tighten jam nut (11) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.

Align radius on collet (6) with threaded hole on bottom of drawbolt (10)



Effective FOD Control (foreign object damage/debris). Install catcher bag on the front of the riveter to catch spent pintail stems. Place nose assembly through grommet on catcher bag and easily fasten catcher bag to tool using the Velcro strap. Features an easily emptied zippered pouch.

Use catcher bag 715610 for XX-715-43 straight nose assemblies

Catcher bag sold separately



7/07 REV. 10/25

*GB715 & GB51 for 3/16" Ø Self-Plugging aluminum maximum.

** GB50 for 3/32" & 1/8" Ø only.

***GB752 requires 730715 adapter.

GAGE BILT
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Type: Single Action Non Self-Releasing			Fasteners: "A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A		Recommended Tool: *GB715	
3/32", 1/8", 5/32" & 3/16" Ø					Alternate Tools: *GB51, **GB50 & ***GB752	
Ref. No.	Qty.	Description	3A-715B-43	4A-715B-43	5A-715B-43	6A-715B-43
1	1	Anvil Insert	10303	10304	10305	10306
2	2	Ratchet Pin	15504	15503	15501	15501
3	1	Ratchet Pin Spring	50302	50302	50302	50302
4	1	Screw	70303	70303	70303	70303
5	1	Anvil Holder	10301	10301	10301	10301
6	1	Collet	20301	20301	20301	20301
7	1	Jaw Assembly (Inc. 8 & 9)	30314-A4	-----	-----	-----
8	1	Super Grip Jaw Assembly	30314-S12	30418-S	30529-S	30633-S4
9	1	Spacer	A-1713	-----	-----	-----
10	1	Drawbolt	70301	70301	70301	70301
11	1	Locknut	70411	70411	70411	70411