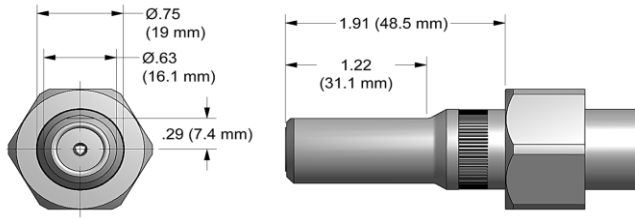
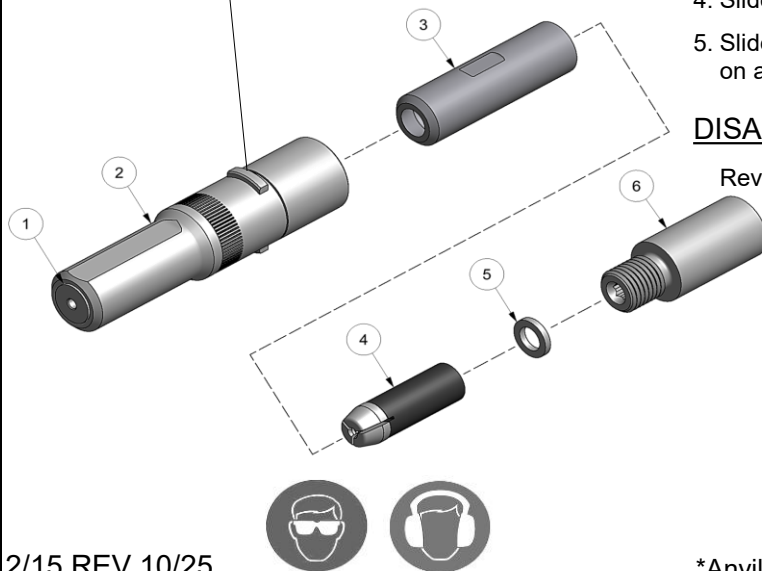


# NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop, supplied with installation tool, fit over ears on anvil assembly



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
  - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). Place spacer (5) on rear of super grip jaw assy (4).
  - Thread collet (3) to extension-collet (6) using hex key in front of collet-extension (6) and flats provided on collet (3).
  - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
  - Slide anvil & holder assy (2) over collet (3).
  - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

## DISASSEMBLY:

Reverse assembly instructions.

2/15 REV 10/25

\*Anvil Assembly consists of #1 and 35208 retainer.

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| Type:                        |      | Fasteners:                                                                                   | Recommended Tool: |
|------------------------------|------|----------------------------------------------------------------------------------------------|-------------------|
| Non Self-Releasing<br>1/8" Ø |      | NAS1900 S & U SERIES<br>UNIMATIC® BLIND RIVET<br>(SINGLE ACTION)<br><b>WITH DRIVE WASHER</b> | <b>GB751</b>      |
| Ref. No.                     | Qty. | Description                                                                                  | UBR04-752C-20     |
| 1                            | 1    | Anvil-Driving                                                                                | 10486             |
| 2                            | 1    | Anvil & Holder Assembly                                                                      | 11194             |
| 3                            | 1    | Collet                                                                                       | 20727             |
| 4                            | 1    | Super-Grip Jaw Assembly                                                                      | 30425-S           |
| 5                            | 1    | Spacer                                                                                       | 40465             |
| 6                            | 1    | Extension-Collet                                                                             | 70550             |

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