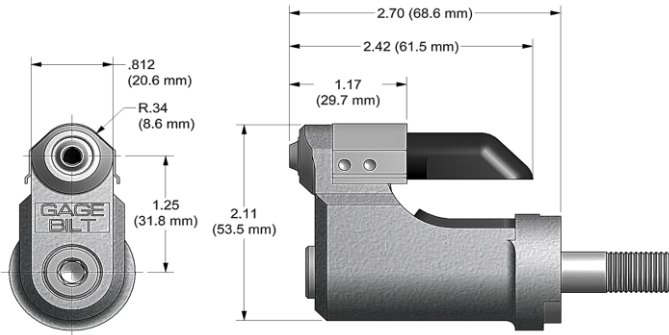
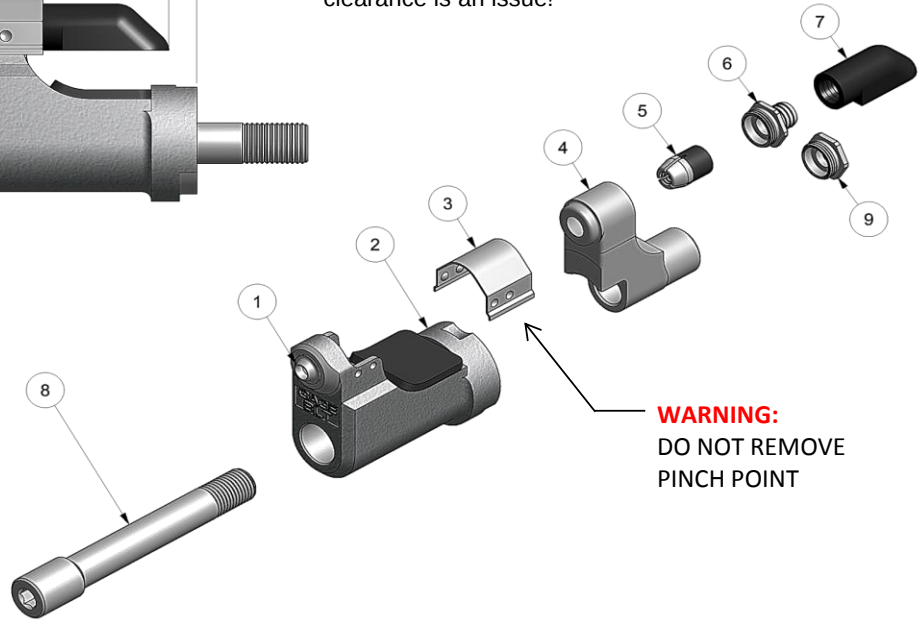


# NOSE ASSEMBLY DATA SHEET



## CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



## WARNING:

DO NOT REMOVE  
PINCH POINT

## ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



\*Use Adapter No. 353206.

\*\*Use Adapter No. 751206 with 713152 stroke limiter.

105 psi required for MS903538 & MS90354

10/14 REV. 2/18

**GAGE BILT**  
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| Type:                        |      | Fasteners:                                                                                                                                                            | Recommended Tool:                    |
|------------------------------|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|
| Non Self-Releasing<br>1/4" Ø |      | <b>BLIND BOLT (SINGLE ACTION)<br/>WITH OR W/OUT DRIVE WASHER</b><br>**MS90353S & U / MS90354S & U<br>MS21140S & U / MS21141S & U<br>MAXI-BOLT®,<br>BACB30YY, YU, & YT | GB206-500(A)                         |
|                              |      |                                                                                                                                                                       | Alternate Tools:<br>*GB745 & **GB713 |
| Ref. No.                     | Qty. | Description                                                                                                                                                           | SB08-206H-27OS                       |
| 1                            | 1    | Anvil Insert                                                                                                                                                          | 18007                                |
| 2                            | 1    | Anvil Assy (Inc. #1)                                                                                                                                                  | 10974                                |
| 3                            | 1    | Guard                                                                                                                                                                 | 60426                                |
| 4                            | 1    | Collet                                                                                                                                                                | 20722                                |
| 5                            | 1    | Super-Grip Jaw Assy                                                                                                                                                   | 30863-S4                             |
| 6                            | 1    | Barbed Retainer                                                                                                                                                       | 70569                                |
| 7                            | 1    | Deflector                                                                                                                                                             | 61107                                |
| 8                            | 1    | Drawbar                                                                                                                                                               | 71141                                |
| 9                            | 1    | Cap                                                                                                                                                                   | 70571                                |