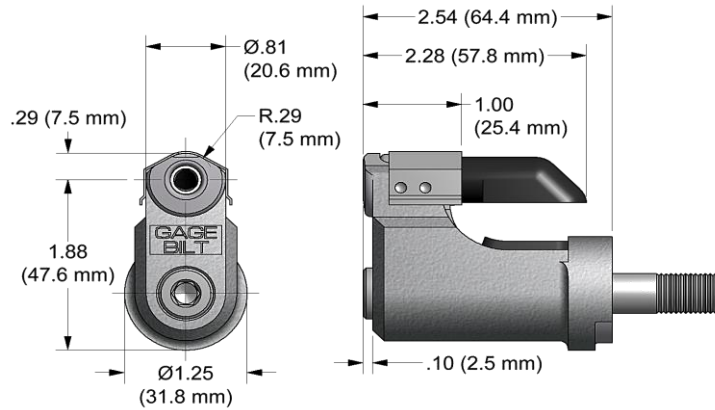
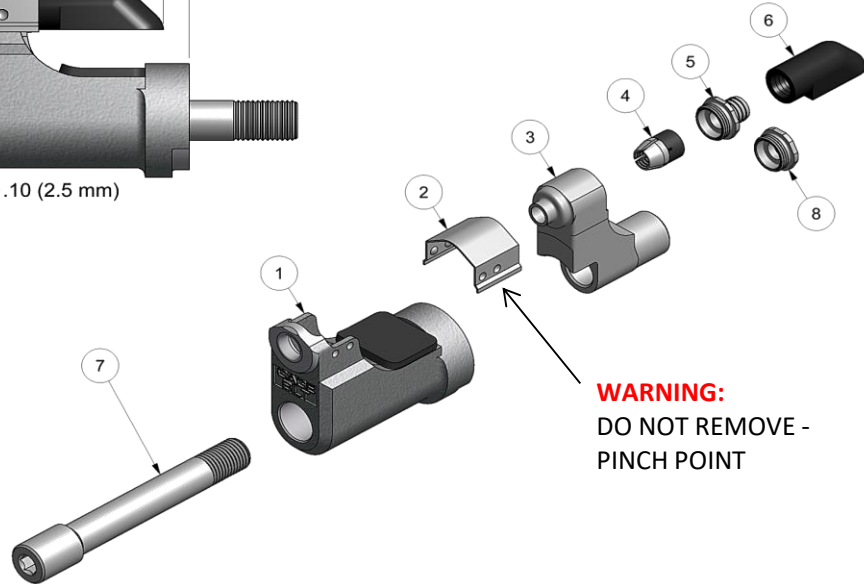


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from front of installation tool.
4. Apply Vibra-TITE® part no. (405124) to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTE:
Yellow logo designates nose assy's for lightweight GP® fasteners.



*Use Adapter No. 751206.

2/18 REV 12/23

GAGE BILT
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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 1/4" Ø		LGP® Lockbolt ASNA2391-4 ASNA2392-4		GB206-500(A)	
				Alternate Tools: GB731OS/206 & *GB731	
Ref. No.	Qty.	Description		LGP08-206G-250C	
1	1	Anvil Assembly		18829-1	
2	1	Guard		60436	
3	1	Collet		20885-2	
4	1	Super-Grip Jaw Assembly		30862-S5	
5	1	Barbed Retainer		70569-1	
6	1	Deflector		61107	
7	1	Drawbar		71141	
8	1	Cap		70571-1	