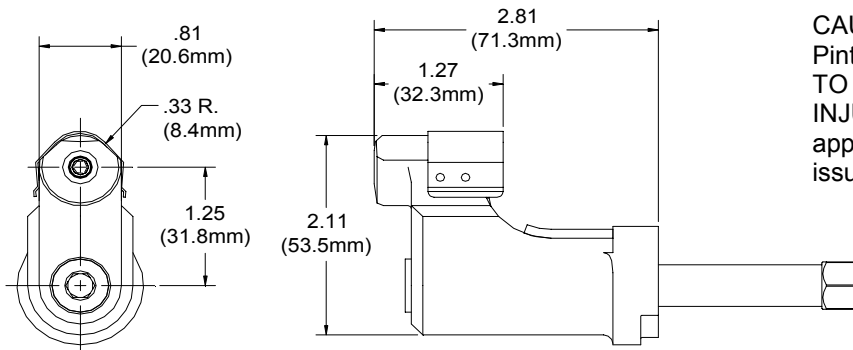
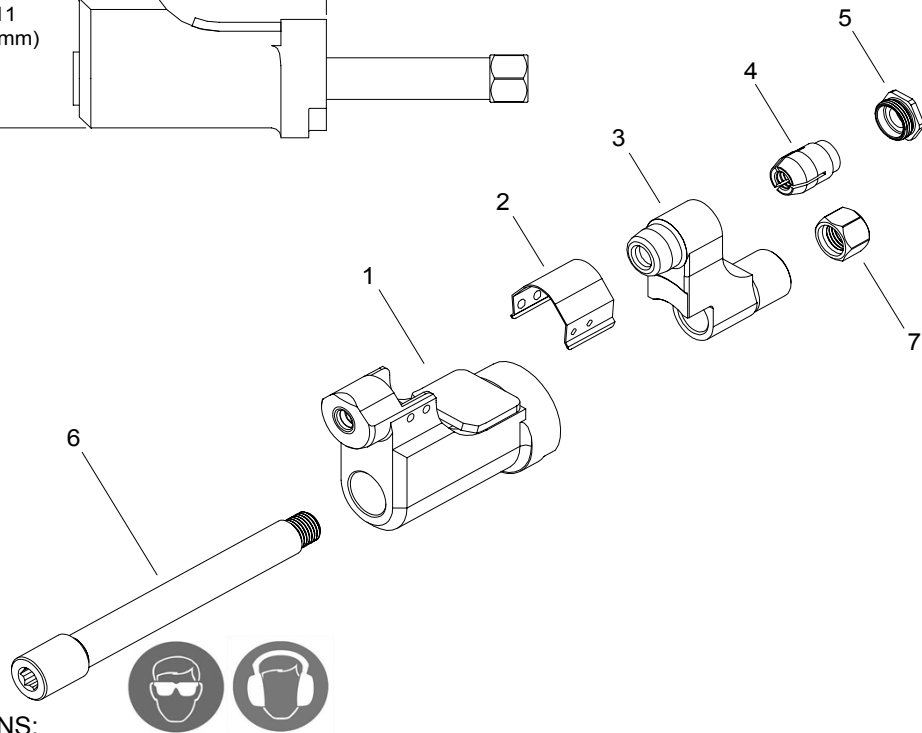


# NOSE ASSEMBLY DATA SHEET



## CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (5) use for closed access applications only or when clearance is an issue!



## ASSEMBLY INSTRUCTIONS:

On front of GB204 Installation Tool remove screw and stop. With draw bar and collet placed in the Housing, install on Tool. Using allen wrench & an end wrench, tighten nut on the end of the Draw Bar (Apply Vibra-TITE® part no. 405124 to threads on Draw Bar). Replace screw and stop on tool.

REV. 5/12

Covered Under Patent No. 5,371,933

\*Use Adapter No. 751204.

\*\*Use Adapter No. 353204.

**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT Inc.**

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| Type:                                       |      | Fasteners:                                               | Recommended Tool:<br>GB204A          |
|---------------------------------------------|------|----------------------------------------------------------|--------------------------------------|
| Non Self-Releasing<br>5/32", 3/16" & 1/4" Ø |      | ****GP®, ****NAS Shear and<br>*****NAS Tension Lockbolts | Alternate Tools:<br>*GB731 & **GB745 |
| Ref.<br>No.                                 | Qty. | Description                                              | MG08-204C-300S                       |
| 1                                           | 1    | Anvil                                                    | 18895                                |
| 2                                           | 1    | Guard                                                    | 60426                                |
| 3                                           | 1    | Collet                                                   | 28832                                |
| 4                                           | 1    | Super-Grip Jaw Assembly                                  | 30860-S1                             |
| 5                                           | 1    | Cap                                                      | 70571                                |
| 6                                           | 1    | Drawbar                                                  | 71116                                |
| 7                                           | 1    | Nut                                                      | 71114                                |