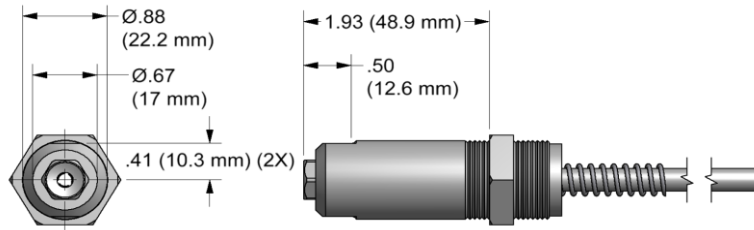


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Drop jaw set (4) into rear of collet (3).
2. Place spring (7) over rear of follower (6) and insert over rear of jaw set (4) inside collet (3).
3. Thread assembled collet (3) onto piston of tool by inserting follower (6) with spring (7) into I.D. of piston and tighten using flats provided and hex key in rear of piston.
4. Slide anvil (2) over assembled collet (3) with jam nut (8) attached then thread anvil into head cylinder and hand tighten.
5. Tighten jam nut (8) to face of tool.

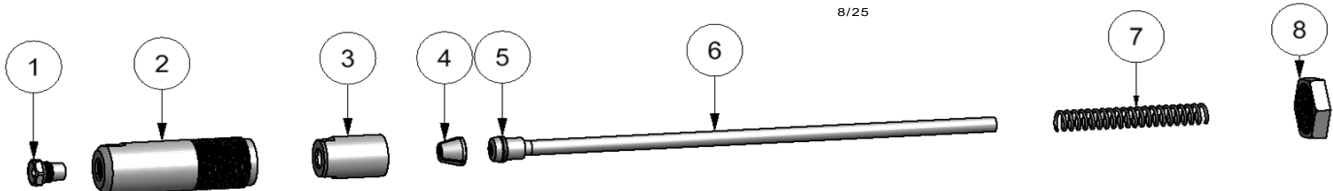
DISASSEMBLY:

Reverse assembly instructions.

Fastener	Diameter	Nose Assembly	Nose Tip	Jaw Set
TLR®	1/4"	8TLR-734A-20SRV	10246	36801
Countersunk Head MAGNA-LOK®, MAGNA-BULB® & HEMLOK® SERRATED STEM STRUCTURAL RIVETS	3/16"	C6-734A-20SRV	10425	30628
	1/4"	C8-734A-20SRV	10211-1	36801
Protruding Head MAGNA-LOK®, MAGNA-BULB® & HEMLOK® SERRATED STEM STRUCTURAL RIVETS	3/16"	*PH6-734A-20SRV	10248	30628
	1/4"	*PH8-734A-20SRV	10205	36801
CHERRYMAX®	3/16"	SP6-734A-20SRV	10248-2	30628
	1/4"	SP8-734A-20SRV	10205-2	36801
MONOBOLT®	3/16"	MB06-734A-20SRV	10210	30628
	1/4"	MB08-734A-20SRV	10213	36801

MAGNA-LOK® AND MAGNA-BULB® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. TLR®, MONOBOLT® AND HEMLOK® ARE REGISTERED TRADEMARKS OF AVDEL UK LIMITED. CHERRYMAX® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.

8/25



3/11 Rev. 8/25



* For American made rivets only.
All others use 6N-743A-24SRV

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Self-Releasing		See Chart	GB743
Ref. No.	Qty.	Description	XX-734A-20SRV
1	1	Nose Tip	See Chart
2	1	Anvil Holder	10935
3	1	Collet	28819
4	1	Jaw Set	See Chart
5	1	O'Ring	400777
6	1	Follower	703442
7	1	Spring	405371
8	1	Jam Nut	70820

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.