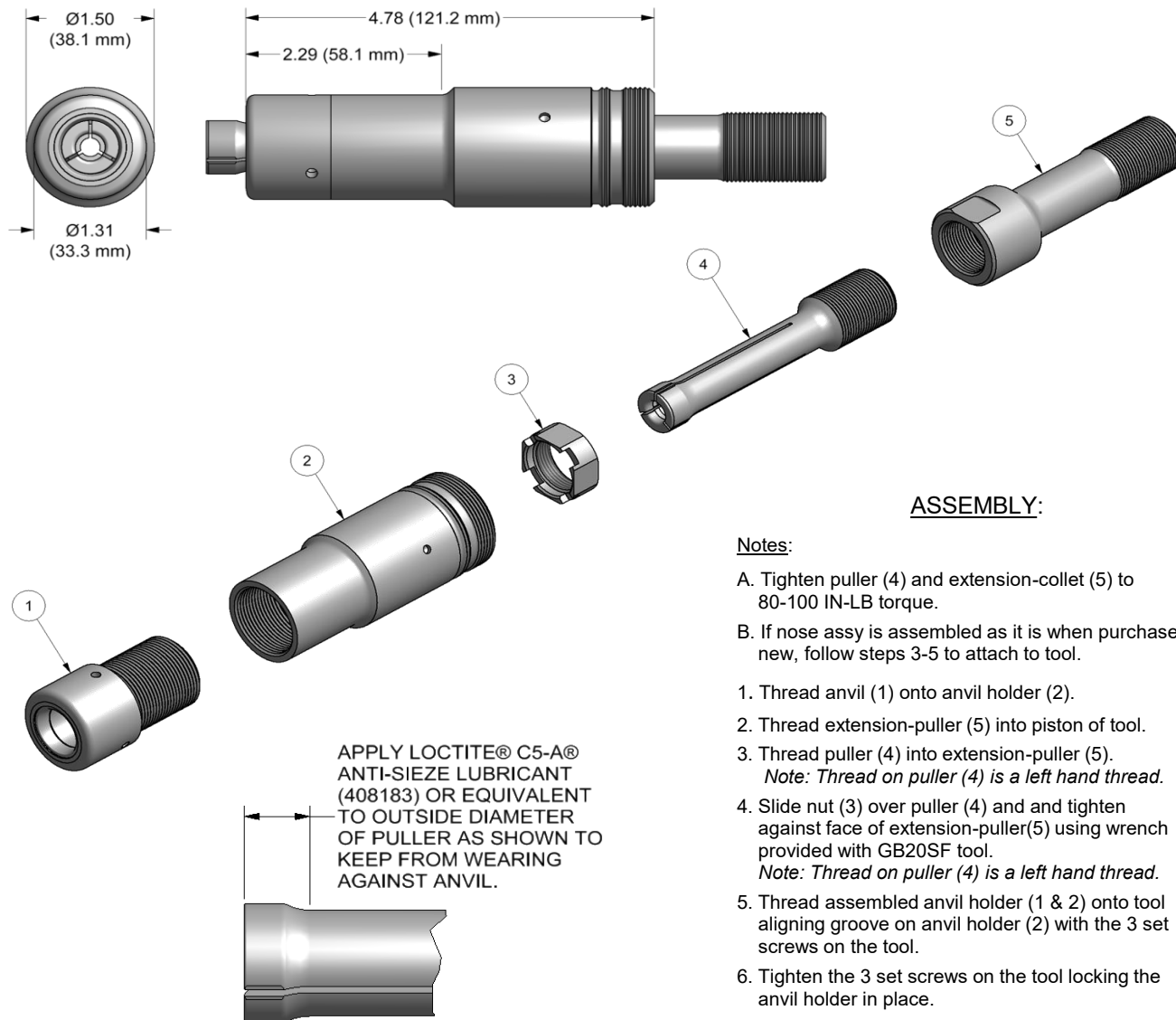


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Tighten puller (4) and extension-collet (5) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Thread anvil (1) onto anvil holder (2).
- Thread extension-puller (5) into piston of tool.
- Thread puller (4) into extension-puller (5).
Note: Thread on puller (4) is a left hand thread.
- Slide nut (3) over puller (4) and and tighten against face of extension-puller(5) using wrench provided with GB20SF tool.
Note: Thread on puller (4) is a left hand thread.
- Thread assembled anvil holder (1 & 2) onto tool aligning groove on anvil holder (2) with the 3 set screws on the tool.
- Tighten the 3 set screws on the tool locking the anvil holder in place.

DISASSEMBLY:

Reverse assembly instructions.

6/21 REV 10/24

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:			Fasteners:	Recommended Tool: GB20SF
Self-Releasing			Meishan Bolt 12MM Diameter	
Ref. No.	Qty.			MSB12MM-20SF-41
1	1	Anvil Assembly		11273
2	1	Anvil Holder		11272
3	1	Nut		72007
4	1	Puller		31248
5	1	Extension-Puller		71251