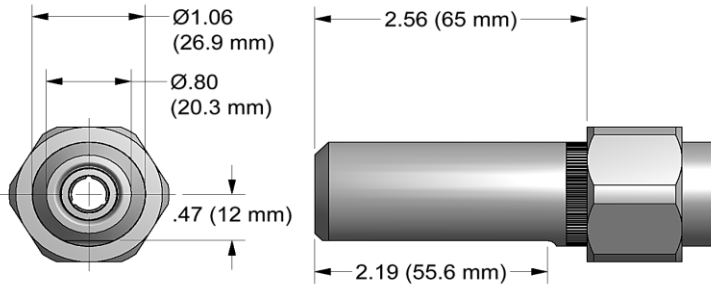


NOSE ASSEMBLY DATA SHEET



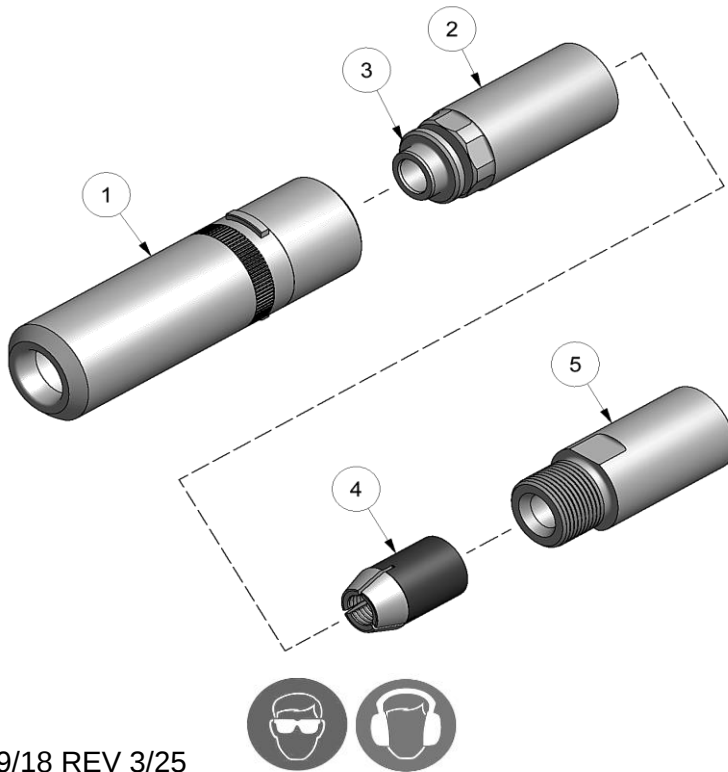
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (5) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (2).
 - Thread collet (2) to extension-collet (5). Snug tighten assembled parts using 13/16" wrench on collet (2) and on extension-collet (5).
 - Thread assembled collet (2) and extension-collet (5) onto piston assy on tool and snug with 13/16" wrench on collet (2) and hex key into rear of piston of tool.
 - Slide anvil assy (1) over assembled collet (2) and extension-collet (5).
 - Slide retaining nut from tool over anvil assy (1) and tighten nose assy to tool. (Note: Retaining nut stop not used on these nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



9/18 REV 3/25

*Anvil Assembly includes 35308

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB756
Self-Releasing 3/8" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	Alternate Tools: GB745 & GB2581(A)
Ref. No.	Qty.	Description	NAS12-353A-23
1	1	Anvil Assembly	11223
2	1	Collet Assembly (Includes #3)	21235
3	1	Release & Ejector	81218
4	1	Super-Grip Jaw Assembly	31221-S1
5	1	Extension-Collet	71219

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