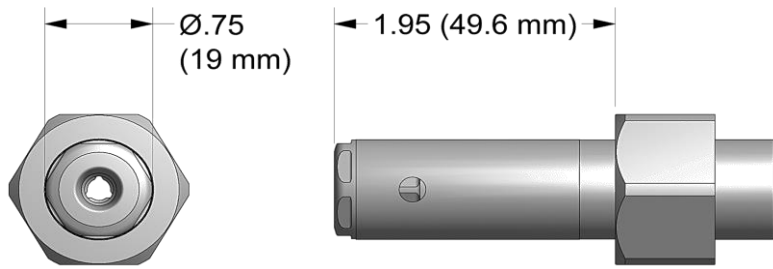


NOSE ASSEMBLY DATA SHEET



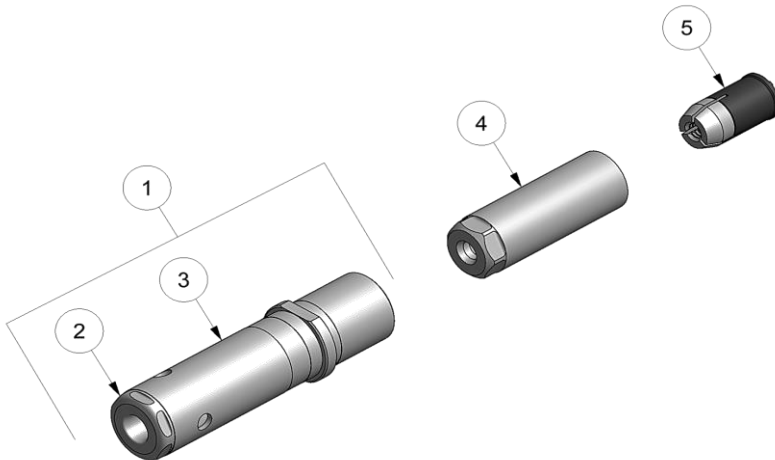
ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - B. If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
1. Insert super grip jaw assy (5) into rear of collet (4). (Note direction in exploded view).
 2. Thread assembled collet (4) onto piston of tool using flats provided and hex key (provided with tool) in rear of piston.
 3. Slide anvil & holder assy (1) over collet (4).
 4. Slide retaining nut over anvil and tighten to tool. (Note: Retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



5/07 Rev. 9/25



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Type:		Fasteners:	Recommended Tool: GB2480L	
Non Self-Releasing 3/16 & 1/4 Ø		MAGNA-GRIP® MULTI-GRIP, MAXLOK® LOCKBOLTS		
Ref. No.	Qty.	Description	MG06-722-20L	MG08-722-20L
1	1	Anvil & Holder Assembly	16683	18871
2	1	Anvil	16634	18872
3	1	Holder	12242-1	12242-4
4	1	Collet	20636	20841
5	1	Super-Grip Jaw Assembly	30652-S	30860-S

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