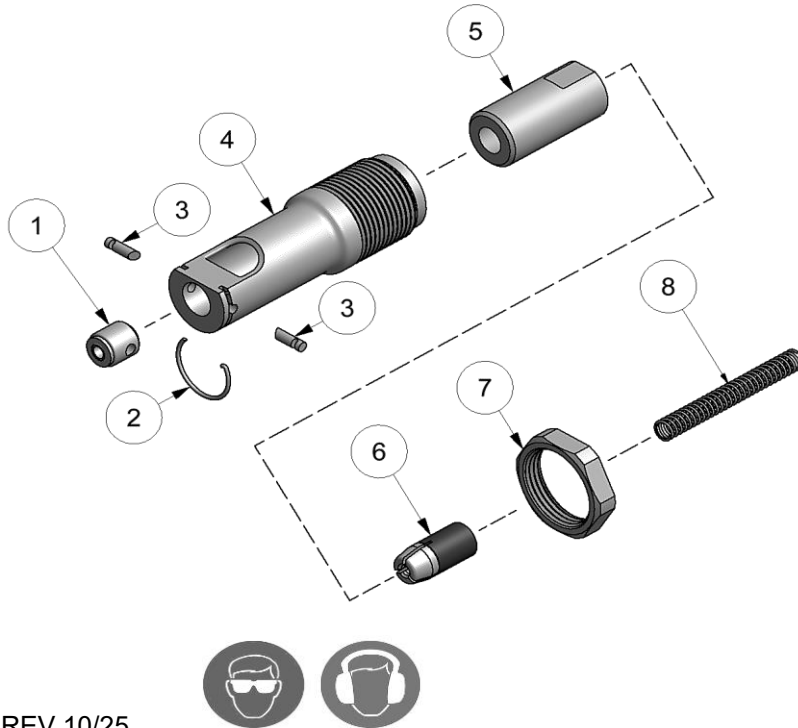
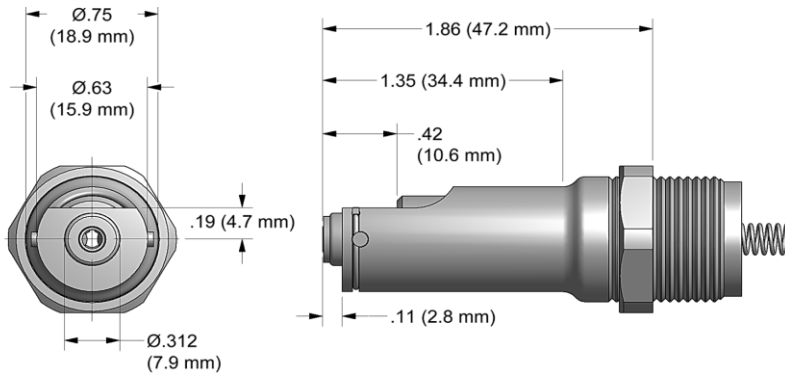


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. If nose assy is assembled as it is when purchased new, follow steps 5 - 6 to attach to tool.

1. Insert super grip jaw assy (6) into collet (5).
2. Drop spring (8) in collet (5) flush against rear of super grip jaw assy (6) and set aside.
3. Place anvil-insert (1) in anvil holder (4) aligning holes in anvil-insert (1) with holes in anvil holder (4). See exploded view for reference.
4. Place ratchet pins (3) into the anvil holder (4) holes provided leaving enough room to install retaining ring (2) into groove on anvil holder (4) and into ratchet pin (3) groove. Squeeze ratchet pins (3) into anvil holder (4).
5. Tighten assembled collet (5) to piston on tool using flats provided.
6. Slide anvil holder (4) over assembled collet (5) and tighten locknut (7) to tool.

DISASSEMBLY:

Reverse assembly instructions.

REV 10/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type: Single Action Non Self-Releasing			Fasteners: "A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A		Recommended Tool: GB704	
3/32", 1/8", 5/32" & 3/16" Ø						
Ref. No.	Qty.	Description	3A- 704A-16	4A- 704A-16	5A- 704A-16	6A- 704A-16
1	1	Anvil Insert	10303	10304	10305	10306
2	1	Ratchet Pin Spring	50302	50302	50302	50302
3	2	Ratchet Pin	15504	15503	15501	15501
4	1	Anvil Holder	13461	13461	13461	13461
5	1	Collet	20334	20334	20334	20334
6	1	Super Grip Jaw Assembly	30314-S10	30418-S2	30529-S1	30633-S1
7	1	Locknut	70104	70104	70104	70104
8	1	Spring	70109	70109	A-1495	A-1495

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.