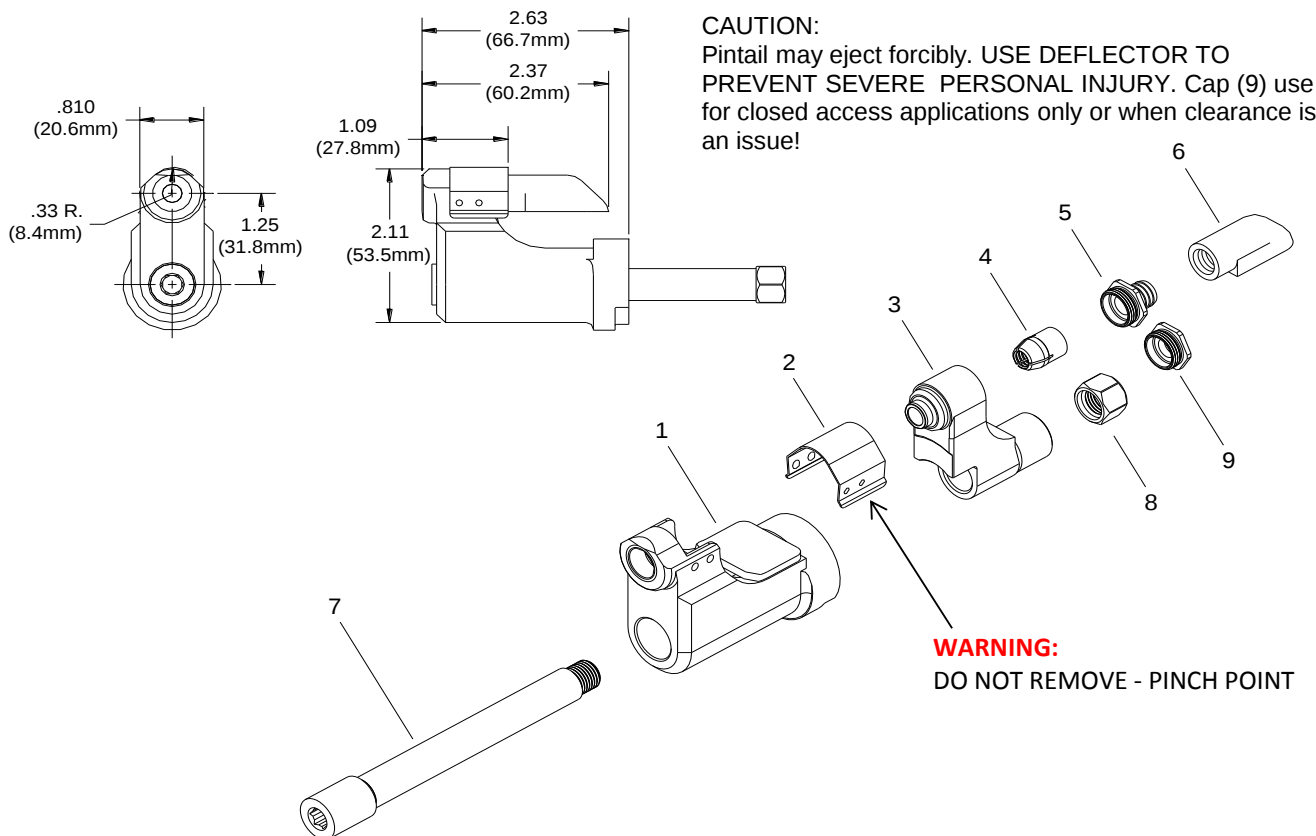


NOSE ASSEMBLY DATA SHEET



ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

Rev. 7/14

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT

MADE IN U.S.A.

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Type:		Fasteners:		Recommended Tool: GB204A		
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		****GP®, ****NAS Shear and *****NAS Tension Lockbolts		Alternate Tools: *GB731 & **GB745		
Ref. No.	Qty.	Description	****NASS05- 204C-25OS	*****NAST05- 204C-25OS	NAS06- 204C-25OS	NAS08- 204C-25OS
1	1	Anvil (Inc. 61108 Rubber Guard)	15564	15539	16635	18830
2	1	Guard	60426	60426	60426	60426
3	1	Collet	20549	20549	20670	20886
4	1	Super-Grip Jaw Assembly	30543-S9	30543-S9	30654-S9	30862-S5
5	1	Barbed Retainer	70569	70569	70569	70569
6	1	Deflector	61107	61107	61107	61107
7	1	Drawbar	71116	71116	71116	71116
8	1	Nut	71114	71114	71114	71114
9	1	Cap	70571	70571	70571	70571