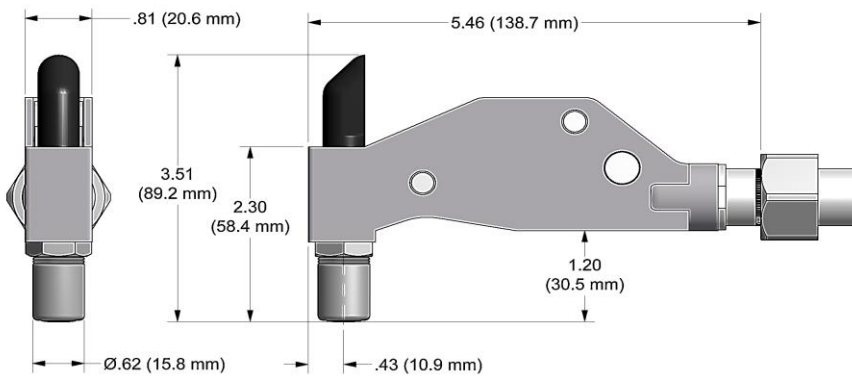


# NOSE ASSEMBLY DATA SHEET

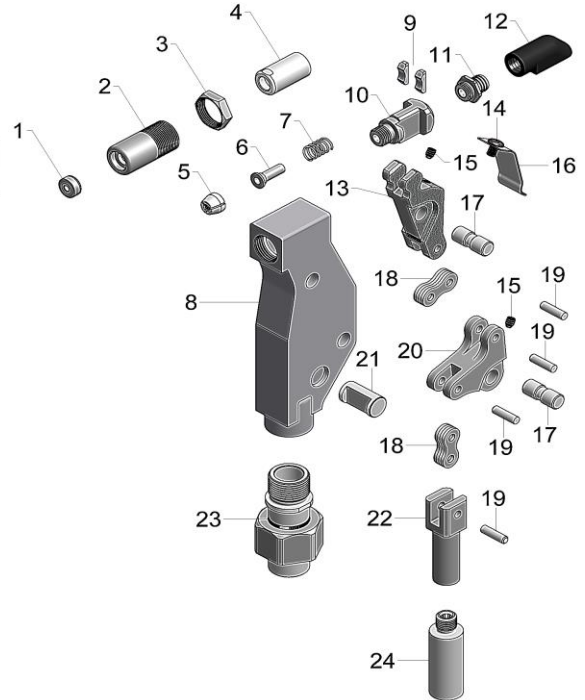


## CAUTION!

Pintails may eject forcibly. This nose is for closed access applications. If used in open access applications, 704214 catcher bag is recommended TO PREVENT SEVERE PERSONAL INJURY.

\*GB752 USE 752142 STROKE LIMITER.  
 \*\*GB731 USE 731134 STROKE LIMITER.  
 \*\*\*GB722 USE 722142 STROKE LIMITER.  
 \*\*\*\*MOST FASTENERS REQUIRE MORE THAN ONE PULL.

Rev 2/17



## GAGE BILT

MADE in USA

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 solutions@gagebilt.com / www.gagebilt.com

| Type:                    | Fasteners:                                                                      | Recommended Tool:                                     |
|--------------------------|---------------------------------------------------------------------------------|-------------------------------------------------------|
| Single Action<br>5/32" Ø | MS90353S & U & MS90354S & U<br>MS21140S & U & MS21141S & U<br>WITH DRIVE WASHER | *GB752<br><br>Alternate Tools:<br>**GB731<br>***GB722 |

| Ref. No. | Qty. | Description                       | UBB05-751B-54RA |
|----------|------|-----------------------------------|-----------------|
| 1        | 1    | Nose Tip                          | 15598           |
| 2        | 1    | Anvil & Holder Assy (Includes #1) | 12311           |
| 3        | 1    | Jam Nut                           | 70411           |
| 4        | 1    | Collet                            | 20563           |
| 5        | 1    | Jaw Set                           | 30544           |
| 6        | 1    | Follower                          | 40301           |
| 7        | 1    | Spring                            | A-1687          |
| 8        | 1    | Frame                             | 75310           |
| 9        | 2    | Shoe Bearing                      | 75311           |
| 10       | 1    | Drawbolt Collet                   | 70486           |
| 11       | 1    | Barbed Retainer                   | 70575           |
| 12       | 1    | Deflector                         | 61107           |
| 13       | 1    | Lever                             | 75313           |
| 14       | 1    | Button Head Cap Screw             | 402471          |
| 15       | 2    | Set Screw                         | 75315           |
| 16       | 1    | Guard                             | 75316           |
| 17       | 2    | Pivot Pin                         | 75317           |
| 18       | 8    | Link                              | 75318           |
| 19       | 4    | Link Pin                          | 75319           |
| 20       | 1    | Bellcrank                         | 75320           |
| 21       | 1    | Guide Pin                         | 75321           |
| 22       | 1    | Drawbolt                          | 75322           |
| 23       | 1    | Adapter Assy                      | 70459           |
| 24       | 1    | Extension-Collet                  | 70463           |

## ATTACHMENT:

Disconnect air supply from tool. Hold back of drawbolt-collet (10) down with thumb. Thread anvil holder (2) into frame (8) until it bottoms out on collet (4). Loosen approximately 1/4 turn and tighten jam nut (3) securely to frame (8). Engage one or two threads of extension-collet (24) onto piston assy located on tool, then insert adapter assy (23) into end of head cylinder assy located on tool and turn clockwise until snug. Rotate nose assembly to desired position and tighten adapter assy (23) securely. Reconnect air supply to tool.

## DISASSEMBLY:

Loosen jam nut (3) and remove holder (2). Unscrew collet (4) which contains super grip jaw assy (5) from drawbolt-collet (10).

Remove button head cap screw (14) and guard (16). Remove two set screws (15) and push out two pivot pins (17) to permit removal of linkage. Shoe bearings (9) and drawbolt-collet (10) will disengage from lever (13).

Remove four link pins (19) to disassemble lever (13), links (18), bellcrank (20) and drawbolt (22).

Remove guide pin (21) from frame (8). Adapter Assy (23) is secured to frame with Loctite® and need not be removed unless damaged.

## REASSEMBLY:

Reverse the procedure. Linkage, consisting of lever (13), links (18), bellcrank (20) and drawbolt (22) should be assembled as a subassembly before inserting lever (13) into shoe bearings (9) and drawbolt-collet (10). MAKE SURE NOTCHES ON DRAWBOLT-COLLET (10) ARE POINTING TOWARDS LEVER (13). This complete subassembly may then be inserted into frame (8) and