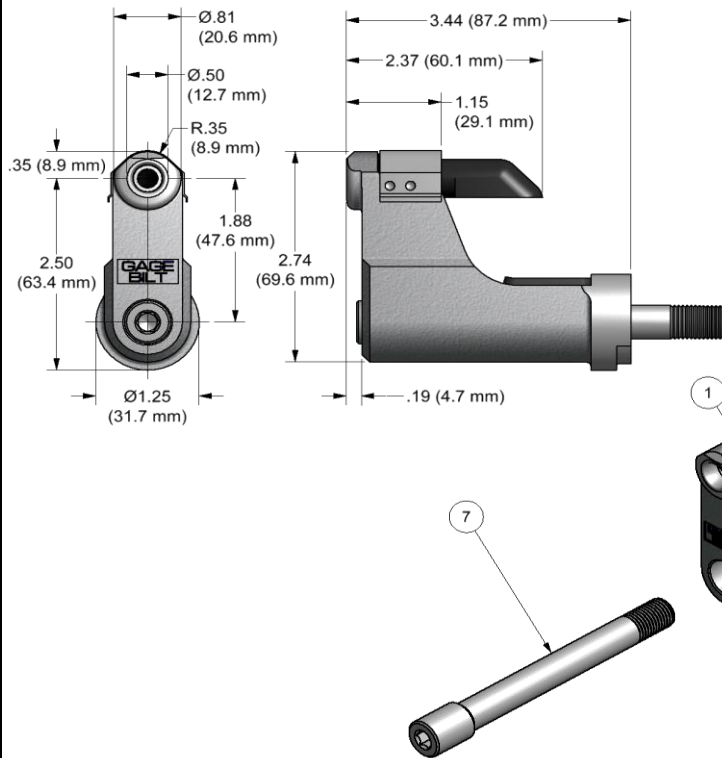
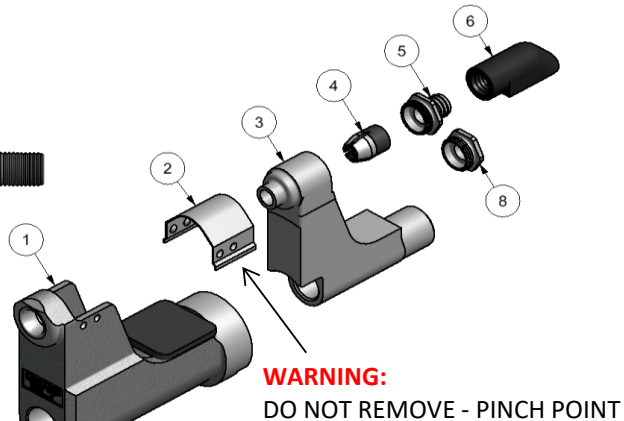


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



4/11 REV. 3/23

*Use Adapter No. 751206-1 & 731158 Stroke Limiter.

Optional use 731206 (No stroke limiter needed).

**Use Adapter No. 353206-1 & 745160 stroke limiter.

GAGE BILT
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Type:		Fasteners:		Recommended Tool: GB206-500A)		
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		****GP®, ****NAS Shear and *****NAS Tension Pull Type Lockbolts		Alternate Tools: *GB731, GB731OS/206 & **GB745		
Ref. No.	Qty.	Description	****NASS05- 206G-34OS	*****NAST05- 206G-34OS	NAS06- 206G-34OS	NAS08- 206G-34OS
1	1	Anvil Assembly	15578	15542	16638	18831
2	1	Guard	60426	60426	60426	60426
3	1	Collet	20553	20553	20672	20889
4	1	Super-Grip Jaw Assembly	30543-S9	30543-S9	30654-S9	30862-S5
5	1	Barbed Retainer	70569	70569	70569	70569
6	1	Deflector	61107	61107	61107	61107
7	1	Drawbar	71142	71142	71142	71142
8	1	Cap	70571	70571	70571	70571