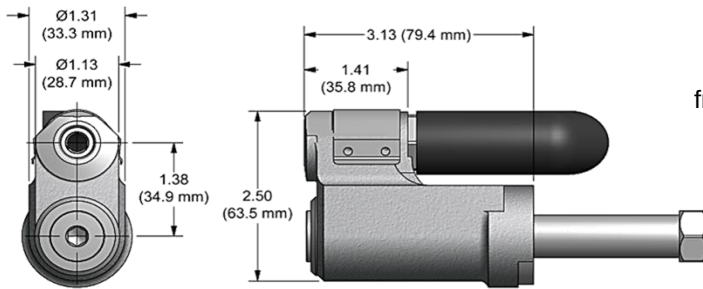


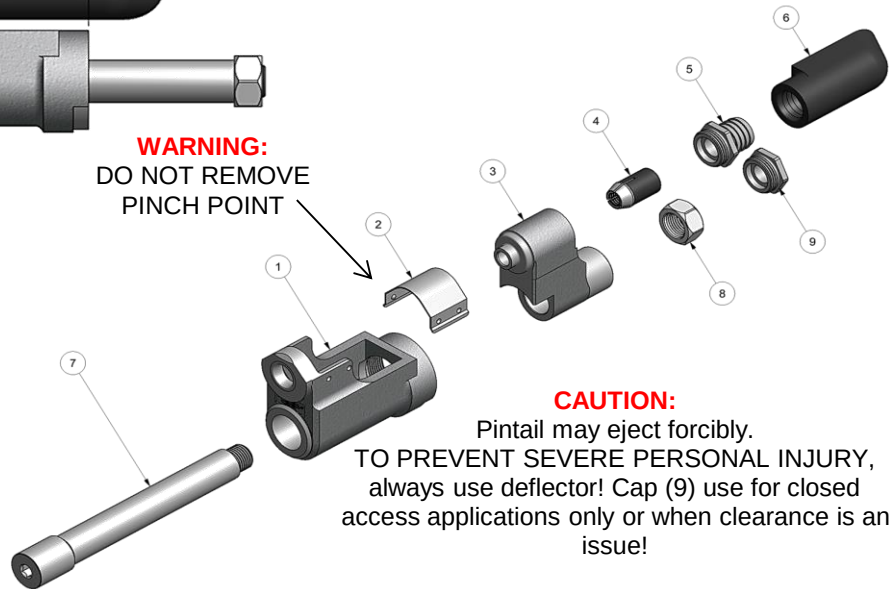
NOSE ASSEMBLY DATA SHEET



CAUTION:

Gage Bilt recommends rotating deflector 90 degrees away from operator to prevent pintails from dropping into slot. If collet strokes rearward with pintail in slot there is a risk of breakage.

WARNING:
DO NOT REMOVE
PINCH POINT



CAUTION:

Pintail may eject forcibly.
TO PREVENT SEVERE PERSONAL INJURY,
always use deflector! Cap (9) use for closed
access applications only or when clearance is an
issue!

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB205 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the actuator down, disconnect tool from power source. Using a 1/4" hex wrench and a 3/4" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.



*Use Adapter No. 745205.

**Use Adapter No. 745205 with 258153 stroke limiter & 258156 relief valve

6/15 REV 3/25

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 5/16" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	GB205(A)
			Alternate Tools: *GB745 & **GB2581(A)
Ref. No.	Qty.	Description	NAS10-205D-31
1	1	Anvil Assembly	11038
2	1	Guard	61012
3	1	Collet	21057
4	1	Super-Grip Jaw Assembly	31022-S7
5	1	Cap	61105
6	1	Deflector	752122
7	1	Drawbar	71109
8	1	Nut	71110
9	1	Cap	61101

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