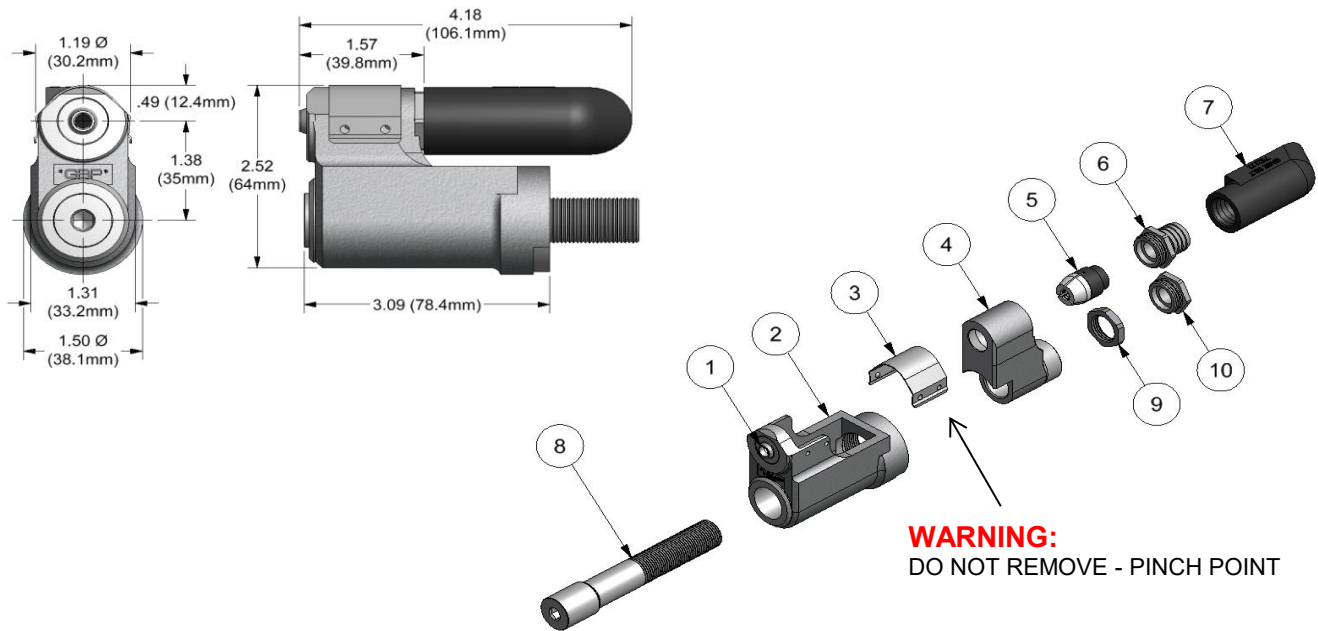


NOSE ASSEMBLY DATA SHEET



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With collet placed in anvil slide drawbar thru anvil and collet. Screw nut onto rear of drawbar and tighten against face of collet.
6. Screw anvil and collet onto tool.
7. Using a 1/4" hex wrench screw drawbar into piston until it stops.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Requires 745208 adapter.

**Requires 745208 adapter with 756153 stroke limiter.

***Requires 745208 adapter with 258153 stroke limiter & 258156 relief valve.

6/20 REV 10/25

GAGE BILT
MADE in USA

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Type:		Fasteners:	Recommended Tool: GB208(A)
Non Self-Releasing 5/16" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: *GB754, **GB756 & ***GB2581(A)
Ref. No.	Qty.	Description	SB10-208A-32
1	1	Anvil-Driving	11040
2	1	Anvil & Holder Assembly (Incl. #1)	10981
3	1	Guard	61012
4	1	Collet	21105-1
5	1	Super Grip Jaw Assembly	31029-S
6	1	Barber Retainer	61105
7	1	Deflector	752122
8	1	Drawbar	71137
9	1	Nut	71136
10	1	Cap	61101

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