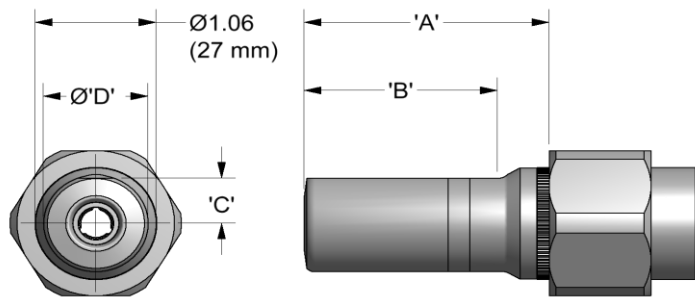
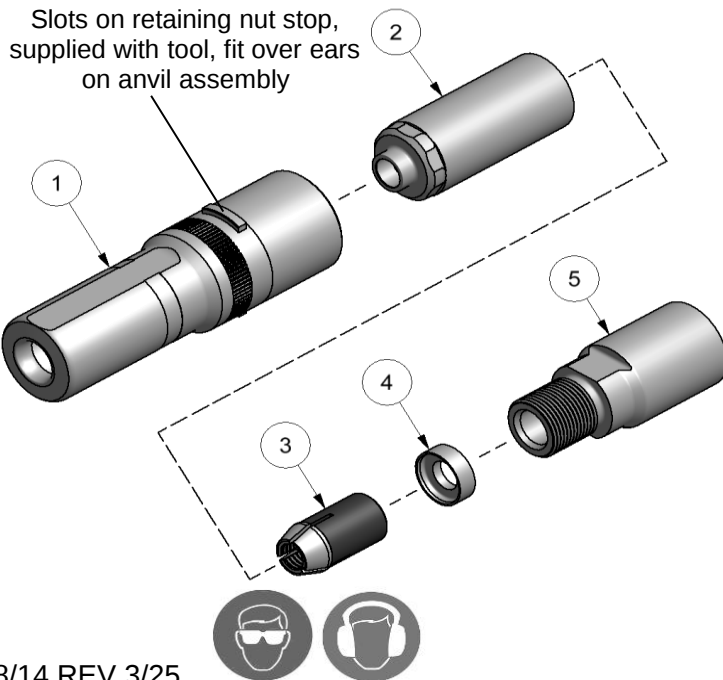


NOSE ASSEMBLY DATA SHEET



'A' 08-2.11 (53.6mm) 10-2.15 (54.6mm)	'B' 08-1.53 (38.8mm) 10-1.68 (42.6mm)
'C' 08-.35 (8.9mm) 10-.43 (10.9mm)	'D' 08-.75 (19mm) 10-.92 (23.3mm)



8/14 REV 3/25

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2). Place locator (4) on rear of super grip jaw assy (3) (Note direction in exploded view).
 - Thread collet (2) to extension-collet (5) using flats provided.
 - Thread assembled collet (2) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

*Anvil Assembly includes 35308 retainer.
**Yellow band designates nose assemblies for lightweight GP® fasteners

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Type:		Fasteners:		Recommended Tool: GB745	
Non Self-Releasing 1/4 & 5/16 Ø		LGP® lockbolts		Alternate Tools: GB756 & GB2581(A)	
Ref. No.	Qty.	Description		LGP08-2581-23	LGP10-2581-23
1	1	Anvil		10892	11020
2	1	Collet		20869	21018
3	1	Super-Grip Jaw Assembly		30858-S	31022-S1
4	1	Locator		----	61001
5	1	Extension-Collet		70836	71019

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